

**DESIGN AND ANALYSIS
OF PRECISE POINTING SYSTEMS
Final Report**

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1. Summary

In order to provide a desirable microgravity environment for experimental science payloads using the Microgravity Science Glovebox (MSG), NASA/MSFC is developing a microgravity vibration system named g-LIMIT (Glovebox Integrated Microgravity Isolation Technology) under an Advanced Technology Development (ATD) Project. The g-LIMIT is an experiment level active vibration isolation control system which implements an acceleration control logic and a position control logic that apply the controlled forces to the platform to negate the undesirable motion of the platform. Under this contract, the mathematical models of the g-LIMIT dynamics and control system were developed for MATLAB and TREETOPS simulations. These two models were cross-checked each other for their validation. An acceleration control logic and a proportional-integral-derivative (PID) position control logic were developed and implemented into the g-LIMIT dynamics model for simulation. The details of the g-LIMIT dynamics and control models and their performance analysis using MATLAB and TREETOPS simulations are described in section 2.

The Laboratory Support Equipment (LSE) project is to provide generic laboratory thermal sensor, digital thermometer (DT) for payloads onboard ISS (International Space Station) that is manifested to support the 7A.1 launch in August 2000. Under this contract, the functional operation and performance of the chosen DT, Tektronix DTM920 were studied and incorporated in the DT operational procedures. The inputs to the crew procedures and training of digital thermometer were documented in section 3.

2. Control/Dynamics Simulation of g-LIMIT System

2.1 Introduction

The ambient acceleration environment of the International Space Station (ISS) is expected to exceed the desirable micro-gravity environment for some experimental science payloads. Therefore, an active vibration isolation control system may be needed to provide a more quiescent acceleration environment. For microgravity science experiments using the Microgravity Science Glovebox (MSG), a vibration isolation system, g-LIMIT (Glovebox Integrated Microgravity Isolation Technology), is being developed by the NASA/MSFC team.

The g-LIMIT system is an active vibration isolation system with six degrees of freedom acceleration and position controllers. The g-LIMIT system consists of an isolation platform on which experimental science payloads are mounted, three integrated isolator modules (IM), each of which is comprised of a dual axis actuator, two accelerometers and two position sensors, and associated electronics and control boards. The isolation platform is connected to the base through umbilical cords.

In this report, the mathematical model of g-LIMIT Dynamics/Control system, which was developed earlier in reference [1], is modified for the up-to-date g-LIMIT system. This linear model, coded using MATLAB, was mainly used to conveniently design control logic of the g-LIMIT acceleration and position controllers under the MATLAB environment. In order to verify this model and estimate the on-orbit g-LIMIT performance using transient response analysis, a high fidelity, nonlinear, multi-body simulation was developed using TREETOPS [2]. This report describes the details of TREETOPS model of the g-LIMIT dynamics and control system, and presents the results of the performance analysis of the g-LIMIT system using TREETOPS simulation. For detailed information on the analytical formulation and modeling aspects of TREETOPS, the reader is referred to the user's guide [2].

2.2 g-LIMIT Control Algorithms

The g-LIMIT will implement a variety of candidate control methods in both local control and central control architectures as described in reference [3]. In this section, a local single-input/single-output (SISO) control architecture is adopted for implementation in g-LIMIT control/dynamics simulation.

The high performance characteristics of the isolator are the result of active feedback loops involving actuators, sensors, and electronics. The isolated platform will be controlled by means of six independent control channels, one for each actuator force direction. Each g-LIMIT control channel will consist of one fast inner acceleration control loop and one slow outer position control loop. The key to the robust performance of g-LIMIT will be its six independent position and acceleration loops which provide high bandwidth acceleration feedback along with a positioning system that is insensitive to drift. A block diagram of this system is shown in Figure 2.2-1.

Figure 2.2-1: g-LIMIT General Block Diagram

A vibration isolator must attenuate “high-frequency” vibrations and be able to move with respect to the support structure and thus maintain an inertial position (or velocity) while the surrounding structure is in motion. To accomplish this, space must be provided around the isolated structure for it to “sway” back and forth. The geometry of the sway space determines the lower frequency limit for attenuation of base motion. Below this low-frequency limit, quasi-steady forces must be transmitted to the platform so that the platform will follow the low-frequency motion of the support structure. The position controller serves this purpose.

The baseline g-LIMIT SISO controller will consist of a proportional-integral-derivative (PID) controller with a series of four first order lag-lead filters and two first order low-pass filters. The six filters will be implemented to provide the general capability for loop shaping to enhance stability margin and performance when they are needed. However, these filters are not included in the current g-LIMIT analytical dynamics and control model.

The position loop will be a low bandwidth digital PID controller with 100 *msec.* sampling time. The low bandwidth digital position controller will calculate acceleration commands from the position sensor measurements to keep the floating platform centered in the sway space over a period of minutes. These acceleration commands are summed with the accelerometer signals and form the input to the acceleration loop control law.

The acceleration loop will be a high bandwidth digital PID controller with 1 *msec.* sampling time. The acceleration controller will generate a force command to the corresponding actuator force axis based on the designed analog control law. Performance of the acceleration loop will be limited by controller bandwidth, accelerometer noise, resolution- and temperature-dependent bias variations, and disturbances transmitted through the umbilical connections.

A block diagram of the discrete time PID controller is shown in Figure 2.2-2.

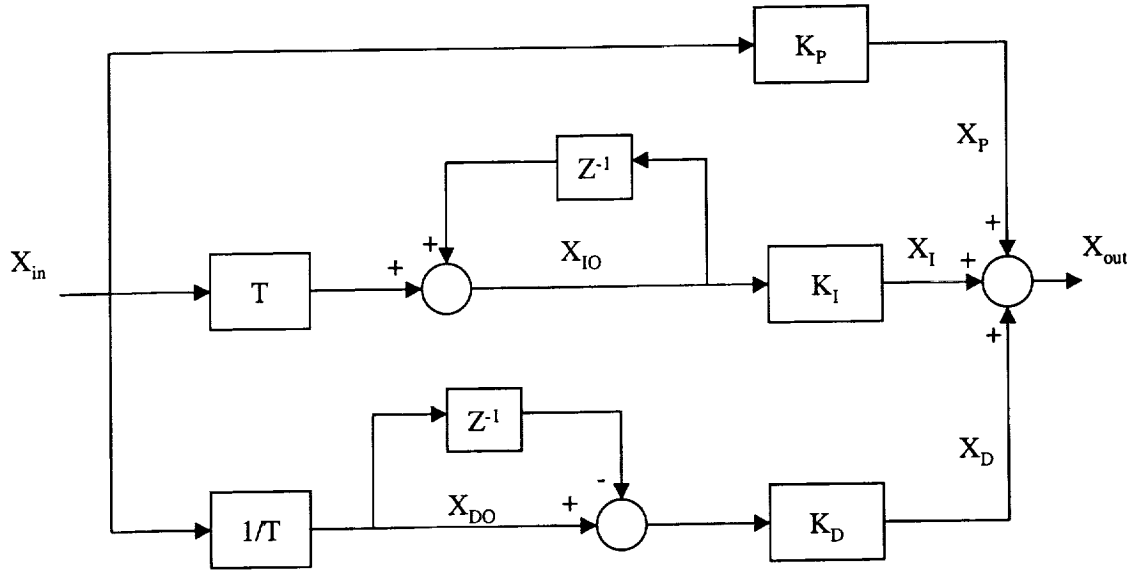


Figure 2.2-2: Discrete PID Controller Block Diagram

The equations that implement the PID controller transfer functions for the g-LIMIT MATLAB simulation are

$$\begin{aligned}
 X_P &= K_P * X_{in} \\
 X_{IO} &= T * X_{in} + X_{IO} \\
 X_I &= K_I * X_{IO} \\
 X_D &= K_D * \left(\frac{1}{T} * X_{in} - X_{DO} \right) \\
 X_{DO} &= \frac{1}{T} * X_{in} \\
 X_{out} &= X_P + X_I + X_D.
 \end{aligned} \tag{2.2-1}$$

These equations are coded using MATLAB and attached in Appendix A.

The discrete PID controller is implemented in the g-LIMIT TREETOPS model using a discrete block diagram controller (DBDC) with transfer functions as shown in Figure 2.2-3.

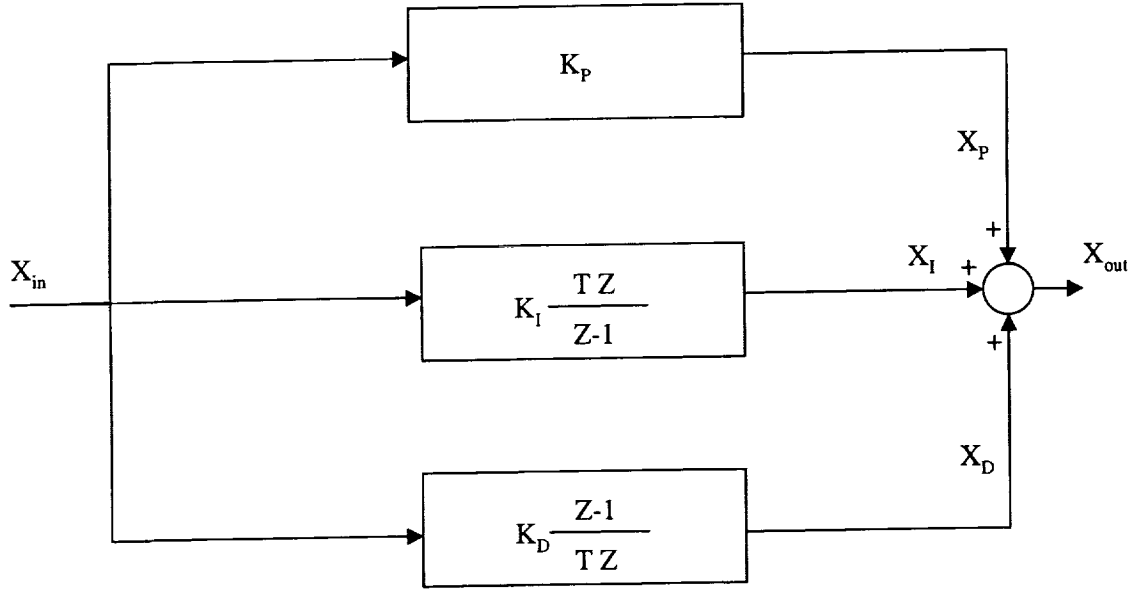


Figure 2.2-3: TREETOPS Discrete PID Controller Block Diagram

2.3 Description of g-LIMIT MATLAB Simulation

In this section the mathematical model of the g-LIMIT dynamics and control system, which was derived for an arbitrary configuration and mass properties in reference [1] was modified for up-to-date g-LIMIT configuration and mass properties. This updated mathematical g-LIMIT model was coded using MATLAB and attached in Appendix A. The MATLAB simulation was used for the validation of the TREETOPS simulation that was described in section 2.4. The equations of motion of the g-LIMIT platform, accelerometer sensor model, and position sensor model are rewritten from reference [1]. For detailed derivation of g-LIMIT mathematical model, the reader is referred to reference [1].

The equation of motion of the g-LIMIT platform can be written as the following second order ordinary differential equation

$$M_x \ddot{X} + C_x \dot{X} + K_x X = F_x, \quad (2.3-1)$$

with

$$M_X = \begin{bmatrix} M I_{3 \times 3} & -M \tilde{r}_c \\ 0_{3 \times 3} & I_m \end{bmatrix}, \quad (2.3-2a)$$

$$C_X = \sum_{i=1}^2 \begin{bmatrix} C_{u_i} [I_{3 \times 3} & -\tilde{r}_{u_i}] \\ \tilde{r}_{Fu_i} C_{u_i} [I_{3 \times 3} & -\tilde{r}_{u_i}] \end{bmatrix}, \quad (2.3-2b)$$

$$K_X = \sum_{i=1}^2 \begin{bmatrix} K_{u_i} [I_{3 \times 3} & -\tilde{r}_{u_i}] \\ \tilde{r}_{Fu_i} K_{u_i} [I_{3 \times 3} & -\tilde{r}_{u_i}] \end{bmatrix}, \quad (2.3-2c)$$

$$F_X = - \begin{bmatrix} M I_{3 \times 3} \\ 0_{3 \times 3} \end{bmatrix} \ddot{R}_0^T + \begin{bmatrix} (I_{3 \times 3} + \tilde{\theta}) \\ \tilde{R}_{Fd} \end{bmatrix} f_d^T \\ + \begin{bmatrix} (I_{3 \times 3} + \tilde{\theta}) [C_1 & C_2 & C_3] \\ (\tilde{R}_{Fa_1} C_1) & (\tilde{R}_{Fa_2} C_2) & (\tilde{R}_{Fa_3} C_3) \end{bmatrix} U_T f_a^T, \quad (2.3-2d)$$

$$\tilde{R}_{Fa_m} \equiv [\tilde{r}_{Fa_m} + \tilde{r}_{Fa_m} \tilde{\theta} - (r_{Fa_m} \tilde{\theta})^-] \quad (2.3-2e)$$

$$\tilde{R}_{Fd} \equiv [\tilde{r}_{Fd} + \tilde{r}_{Fd} \tilde{\theta} - (r_{Fd} \tilde{\theta})^-]. \quad (2.3-2f)$$

The symbols used in the above equations are as follows.

$$C_m = \begin{bmatrix} \cos \theta_m & -\sin \theta_m & 0 \\ \sin \theta_m & \cos \theta_m & 0 \\ 0 & 0 & 1 \end{bmatrix} \text{ is transformation matrix from the platform coordinates to the}$$

m th IM's coordinates whose origins are located at the counterclockwise ($m=1,2,3$) azimuths of $\theta_1 = 90^\circ, \theta_2 = 210^\circ, \theta_3 = 330^\circ$ about the z-axis from the positive x-axis

C_{u_i} = 3 by 3 matrix whose elements are damping coefficient of the i th umbilical cord in the directions of the inertial coordinates

$f_a = [F_{a_{1x}} F_{a_{1z}} F_{a_{2x}} F_{a_{2z}} F_{a_{3x}} F_{a_{3z}}]$, row matrix whose components are x and z-axis directional forces of three actuators

f_d = row matrix whose three elements are x, y, and z-axis components of the disturbance force in the platform coordinates.

I_m = mass moment of inertia matrix of the g-LIMIT floating platform about the platform coordinate fixed to the CM

$I_{3 \times 3}$ = 3 by 3 unity matrix; $0_{3 \times 3}$ = 3 by 3 zero matrix

K_{u_i} = 3 by 3 stiffness coefficient matrix whose elements are spring stiffness of the i th umbilical cord in the direction of the inertial coordinates.

M = mass of the g-LIMIT floating platform

\tilde{r}_c = skew matrix of $r_c = [x_c \ y_c \ z_c]$ that is a row matrix of position vector from the origin of the platform coordinates to the CM of the platform

\tilde{r}_{Fa_m} = skew matrix of $r_{Fa_m} = [(x_{f_m} - x_c) \quad (y_{f_m} - y_c) \quad (z_{f_m} - z_c)]$, where x_{f_m} , y_{f_m} , and z_{f_m} are three components of position vector from the origin of the platform coordinates to m th actuators, \tilde{r}_{f_m} ($m = 1, 2, 3$).

\tilde{r}_{Fd} = skew matrix of $r_{Fd} = [(x_d - x_c) \quad (y_d - y_c) \quad (z_d - z_c)]$, where $r_d = [x_d \quad y_d \quad z_d]$ is row matrix of position vector from the origin of the platform coordinates to the external force's acting point on the platform

\tilde{r}_{Fu_i} = skew matrix of $r_{u_i} - r_c = [(x_{u_i} - x_c) \quad (y_{u_i} - y_c) \quad (z_{u_i} - z_c)]$

\tilde{r}_{u_i} = skew matrix of two position vectors from the origin of the platform coordinates to two umbilical cords' attached points on the platform, \tilde{r}_{u_i} ($i = 1, 2$)

\ddot{R}_0 = row matrix whose three components are base accelerations to the direction of x, y, and z-axis of the inertial coordinates

$$U_T = \begin{bmatrix} \begin{bmatrix} 1 & 0 \\ 0 & 0 \\ 0 & 1 \end{bmatrix} & \mathbf{0}_{3 \times 2} & \mathbf{0}_{3 \times 2} \\ \mathbf{0}_{3 \times 2} & \begin{bmatrix} 1 & 0 \\ 0 & 0 \\ 0 & 1 \end{bmatrix} & \mathbf{0}_{3 \times 2} \\ \mathbf{0}_{3 \times 2} & \mathbf{0}_{3 \times 2} & \begin{bmatrix} 1 & 0 \\ 0 & 0 \\ 0 & 1 \end{bmatrix} \end{bmatrix}$$

X = a column matrix of state $[X \ Y \ Z \ \theta_x \ \theta_y \ \theta_z]^T$, where X, Y, Z are three components of relative displacement vector, \tilde{r} of the platform at the origin of the platform coordinates, and $\theta_x, \theta_y, \theta_z$ are three rotational DOF about x, y, z-axis of the platform coordinates, respectively

$\tilde{\theta}$ = skew matrix of row matrix $[\theta_x, \theta_y, \theta_z]$

$()^T$ = transpose matrix of the matrix inside the parenthesis.

$()^-$ = skew matrix of the row matrix inside the parenthesis.

In order to solve the equation (2.3-1) numerically, a new state $Z = [X^T \ \dot{X}^T]^T$ is introduced and the second order differential equation is converted to the following first order ordinary differential equation

$$\dot{Z} = \begin{bmatrix} \mathbf{0}_{6 \times 6} & I_{6 \times 6} \\ -M_x^{-1}K_x & -M_x^{-1}C_x \end{bmatrix} Z + \left\{ \begin{bmatrix} \mathbf{0}_{6 \times 1} \\ M_x^{-1}F_x \end{bmatrix} \right\}. \quad (2.3-3)$$

The g-LIMIT system has three isolator modules (IMs) and each g-LIMIT IM has two accelerometers which measure the accelerations at the location of the accelerometer in the x and z-axis directions of the IM coordinates. The output of total accelerometers, $A = [a_{1_x} \ a_{1_z} \ a_{2_x} \ a_{2_z} \ a_{3_x} \ a_{3_z}]$ can be determined by

$$\begin{aligned}
 A^T = & \begin{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_1^T [I_{3 \times 3} \quad -\tilde{r}_{a_1}] \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_2^T [I_{3 \times 3} \quad -\tilde{r}_{a_2}] \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_3^T [I_{3 \times 3} \quad -\tilde{r}_{a_3}] \end{bmatrix} \ddot{X} \\
 & + \begin{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_1^T [0_{3 \times 3} \quad \tilde{R}_0] \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_2^T [0_{3 \times 3} \quad \tilde{R}_0] \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_3^T [0_{3 \times 3} \quad \tilde{R}_0] \end{bmatrix} X + \begin{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_1^T \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_2^T \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_3^T \end{bmatrix} \ddot{R}_0^T, \quad (2.3-4)
 \end{aligned}$$

where \tilde{r}_{a_i} is a skew matrix of three position vectors from the origin of the platform coordinates to the centers of three accelerometer assembly boxes, \tilde{r}_{a_i} ($i = 1, 2, 3$).

Each g-LIMIT IM has two position sensors which measure the relative movements at the location of position sensor to the x and z-axis directions of the IM coordinates. The output of total position sensors, $\delta P = [\delta_{P_{1x}} \ \delta_{P_{1z}} \ \delta_{P_{2x}} \ \delta_{P_{2z}} \ \delta_{P_{3x}} \ \delta_{P_{3z}}]$ can be determined by

$$\begin{aligned}
 \delta P^T = & \begin{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_1^T [I_{3 \times 3} \quad -\tilde{r}_{P_1}] \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_2^T [I_{3 \times 3} \quad -\tilde{r}_{P_2}] \\ \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} C_3^T [I_{3 \times 3} \quad -\tilde{r}_{P_3}] \end{bmatrix} X \\
 & \equiv T_X^P X, \quad (2.3-5)
 \end{aligned}$$

where \tilde{r}_{P_i} is a skew matrix of three position vectors from the origin of the platform coordinates to the centers of three position sensor assemblies, \tilde{r}_{P_i} ($i = 1, 2, 3$).

2.4 Description of g-LIMIT TREETOPS Simulation

In order to verify the control system and estimate the performance of the g-LIMIT in the orbital environment, a detailed structural and control model of the g-LIMIT was developed for the TREETOPS simulation. Since the isolation platform of the g-LIMIT is floating freely within the MSG locker box that is rigidly attached to the space shuttle, the g-LIMIT system was modeled as two rigid bodies (Body #1 for the space shuttle and MSG locker box including g-LIMIT system components fixed to the MSG base and Body #2 for the floating platform including g-LIMIT system components fixed to the platform). The only physical connections between the platform and bases are the umbilical cables (that transfers data and power between the platform and base) which are modeled six degree of freedom (DOF) hinge connection with spring stiffness specified to match the dynamic properties of the umbilical cables.

The g-LIMIT actuator that yields two orthogonal forces is modeled using two TREETOPS JET actuators and each g-LIMIT accelerometer sensor is modeled using the TREETOPS ACCELEROMETER sensor. Actuator and accelerometer sensor models are idealized and do not include high frequency dynamics. Since there is no built-in TREETOPS position sensor model that exactly corresponds to the g-LIMIT position sensor, a mathematical position sensor model was developed using the built-in TREETOPS POSITION VECTOR sensor. This position sensor model was implemented in a user defined continuous controller subroutine (USCC) and incorporated with main TREETOPS dynamics simulation.

The local coordinates and locations of the actuators and sensors are shown in Figure 2.4-1. Each integrated isolator module (IM) is comprised of a dual axis actuator, two accelerometers and two position sensors. In this figure F_{ij} , A_{ij} , and e_{ij} denote j th actuator force component, j th acceleration component of, and j th position error component of i th isolator module, respectively. (1st, 2nd, and 3rd components stand for x, y and z axis components, respectively.)

With supplied mass properties (mass and moments of inertia) of two bodies and the locations of center of mass, actuators, accelerometers, position sensors, and umbilical cords connection, TREETOPS determines the kinematics and dynamics of the g-LIMIT system. The fast continuous acceleration control loop was implemented in the g-LIMIT TREETOPS model using the built-in TREETOPS discrete block diagram controller (DBDC) and the slow digital position control loop was implemented in the g-LIMIT TREETOPS model also using a DBDC. The g-LIMIT local SISO controller has six independent control channels, whose architectures are exactly same, for six actuator forces. The architecture of g-LIMIT TREETOPS dynamics and control model is shown in Figure 2.4-2. In Figure 2.4-2 COM_In denotes n th input of controller $\#m$ and COM_On denotes n th output of controller $\#m$.

Since the objective of the g-LIMIT TREETOPS simulation is to analyze the attenuation of acceleration disturbance from the locker box to the isolation platform of the g-LIMIT,

Body #1 was modeled as one arbitrary rigid body that gives a disturbance to the g-LIMIT platform through umbilical cables. According to the TREETOPS tree topology, Body #1 and linked by Hinge #1 with six degrees of freedom (three rotational and three translational) with respect to the origin of the inertial coordinate system. The platform floating inside the locker box is defined by Body #2 and connected to Body #1 through Hinge #2 with six D.O.F. The umbilical connection between the platform and locker box are modeled as the combination of six linear spring devices with a 10 meter undeformed length.

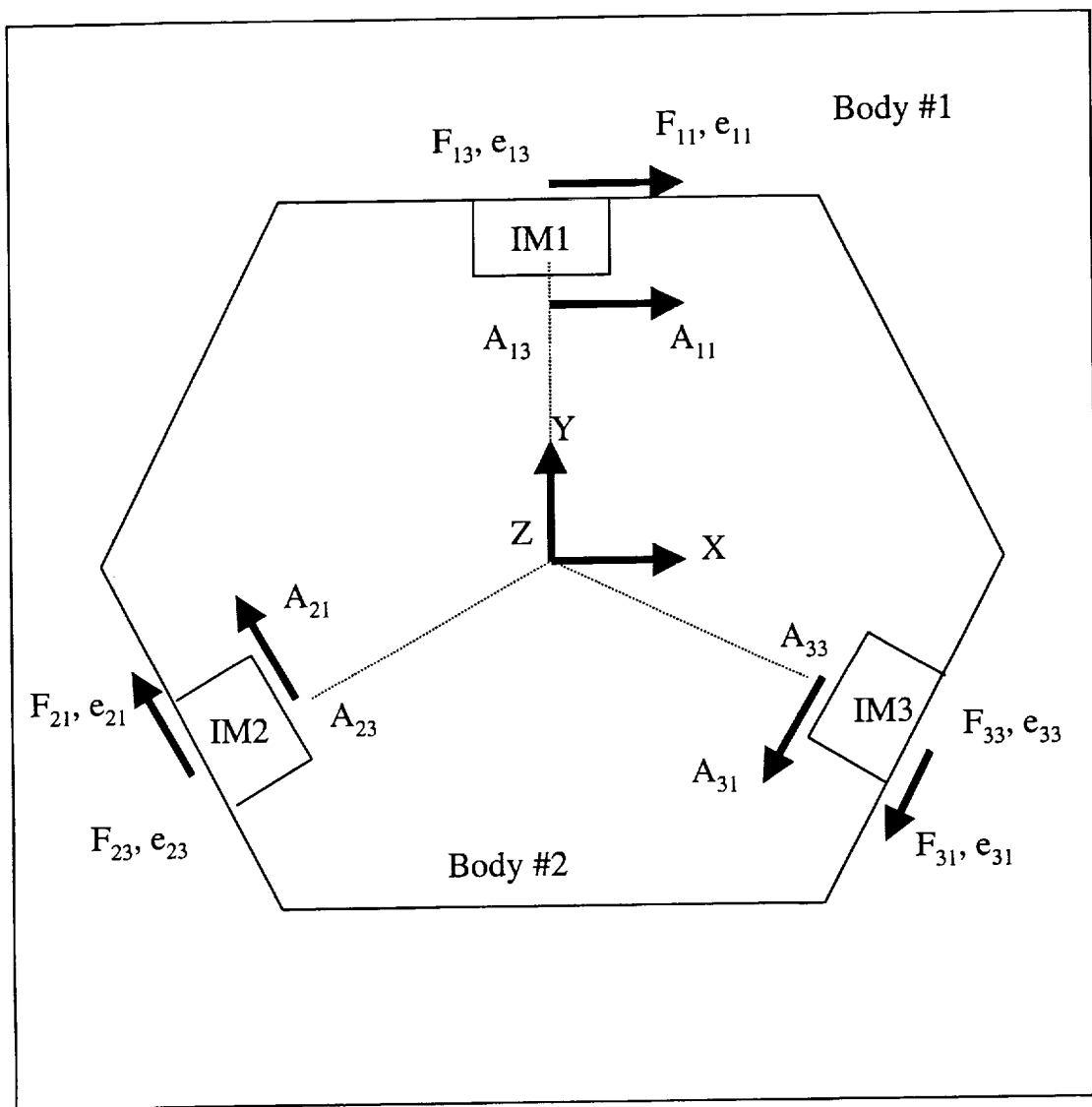


Figure 2.4-1: g-LIMIT TREETOPS Model Coordinate System

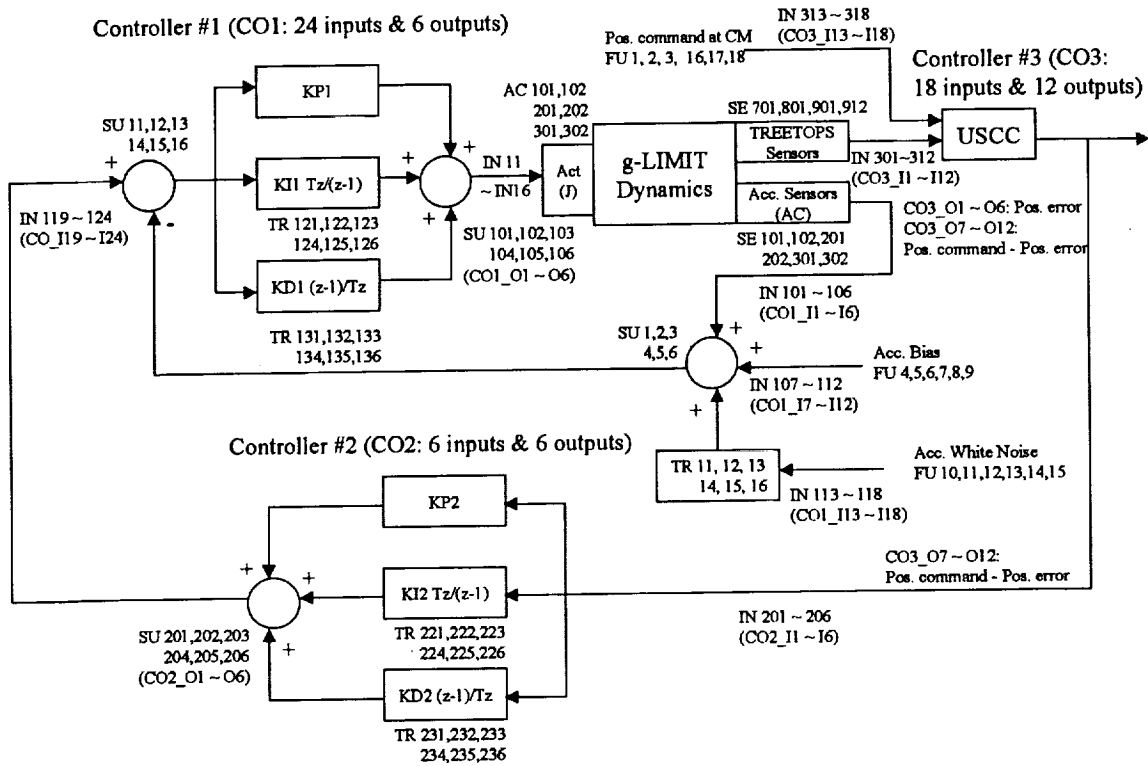


Figure 2.4-2. Architecture of g-LIMIT TREETOPS Model

2.4.1 g-LIMIT Structural TREETOPS Model

For Body #1, twelve nodal points are chosen to represent the center of mass, origin of local coordinate system of Body #1, three corresponding points to the original positions of position sensors, one corresponding point to the center of mass of the Body #2, and six umbilical cords attaching points. For Body #2, thirteen nodal points are chosen to represent the center of mass, origin of local coordinate system of Body #2, three actuator attaching points, three accelerometer attaching points, three position sensor attaching points, and two umbilical attaching points. Table 2.4.1-1 summarized the nodes of Body #1 (for example, B1N2 denotes node #2 of Body #1). And the nodes of Body #2 are summarized in Table 2.4.1-2 (for example, B2N2 denotes node #2 of Body #2). The definitions of all hinges of STABLE TREETOPS model are summarized in Table 2.4.1-3.

Table 2.4.1-1: Nodes Definition of TREETOPS g-LIMIT Body #1

Node	Description	Location in body coordinates (meter)
B1N1	C.M. of Body #1	(0,0,0.02)
B1N2	Origin of Body #1 coordinates	(0,0,0)
B1N3	Position sensor #1, #2	(0,0.1226,0.0848)
B1N4	Position sensor #3, #4	(-0.1062,-0.0613,0.0848)
B1N5	Position sensor #5, #6	(0.1062,-0.0613,0.0848)
B1N6	C.M. of Body #2	(0.004,-0.02,0.067)
B1N7	X umbilical #1	(10.0686,-0.0787,-0.0205)
B1N8	Y umbilical #1	(0.0686,9.9213,-0.0205)
B1N9	Z umbilical #1	(0.0686,-0.0787,9.9795)
B1N10	X umbilical #2	(9.9314,-0.0787,-0.0205)
B1N11	Y umbilical #2	(-0.0686,9.9213,-0.0205)
B1N12	Z umbilical #2	(-0.0686,-0.0787,9.9795)

Table 2.4.1-2: Nodes Definition of TREETOPS g-LIMIT Body #2

Node	Description	Location in body coordinates (meter)
B2N1	C.M. of Body #2	(0.004,-0.020,0.067)
B2N2	Origin of Body #2 coordinates	(0,0,0)
B2N3	Accelerometer #1, #2	(0,0.0411,0.0747)
B2N4	Accelerometer #3, #4	(-0.0356,-0.0206,0.0747)
B2N5	Accelerometer #5, #6	(0.0356,-0.0206,0.0747)
B2N6	Position sensor #1, #2	(0,0.1226,0.0848)
B2N7	Position sensor #3, #4	(-0.1062,-0.0613,0.0848)
B2N8	Position sensor #5, #6	(0.1062,-0.0613,0.0848)
B2N9	Actuator #1, #2	(0,0.1226,0.0848)
B2N10	Actuator #3, #4	(-0.1062,-0.0613,0.0848)
B2N11	Actuator #5, #6	(0.1062,-0.0613,0.0848)
B2N12	Umbilical #1	(0.0686,-0.0787,-0.0205)
B2N13	Umbilical #2	(-0.0686,-0.0787,-0.0205)

Table 2.4.1-3: Hinges Definition of g-LIMIT TREETOPS Model

Hinge	Connecting nodes	No. of DOF	L1_in - L1_out	L3_in - L3_out
1	B0N0 - B1N2	3RDOF, 3TDOF	(1,0,0) - (1,0,0)	(0,0,1) - (0,0,1)
2	B1N6 - B2N1	3RDOF, 3TDOF	(1,0,0) - (1,0,0)	(0,0,1) - (0,0,1)

2.4.2 g-LIMIT Sensors TREETOPS Model

g-LIMIT has six QA-3000 accelerometers on the floating platform to measure acceleration at the attached nodes. This accelerometer was modeled as TREETOPS ACCELEROMETER (AC) sensor that measures the acceleration of body at the specified node to the specified direction. Therefore, six AC sensors are attached on the nodes #3,4,5 of Body #2 and defined as SE 101, SE 102, SE 201, SE 202, SE 301, and SE 302. STABLE has three position sensor assemblies to measure the relative position errors between the floating platform and locker base at three position sensor locations. The six components of these three position sensors are determined by transferring the position components, that are obtained using three TREETOPS POSITION VECTOR (P3) sensors, SE 701, SE702, and SE703, to the directions of isolated module coordinates. Therefore, the outputs of m th position sensor are given by

$$\begin{Bmatrix} dx \\ dz \end{Bmatrix}_m = \begin{bmatrix} 1 & 0 & 0 \\ 0 & 0 & 1 \end{bmatrix} [C_m]^T [C]^T \begin{Bmatrix} p_x \\ p_y \\ p_z \end{Bmatrix}_m \quad (m = 1, 2, 3),$$

where C_m is a transformation matrix from the platform coordinates to the m th IM's coordinates, and C is a transformation matrix from the inertial coordinates to the platform coordinate. The C matrix can be calculated with Euler angles of Body #2 coordinates obtained using TREETOPS IMU sensor, SE 912. All TREETOPS sensors that are implemented in g-LIMIT TREETOPS model are summarized in Table 2.4.2-1.

2.4.3 g-LIMIT Actuator TREETOPS Model

The g-LIMIT has three electro-magnetic dual-axis actuators which generate two orthogonal forces. Each actuator is modeled as two TREETOPS JET (J) actuators. The JET actuator applies a force to the specified direction at the node of the platform where the actuator is attached. The six JET actuators are attached on the nodes #9,10,11 of Body #2. For the purpose of performance analysis, disturbance can be given by applying force on the C.M. of Body # 1 using a separate JET actuator. All TREETOPS actuators that are implemented in g-LIMIT TREETOPS model are summarized in Table 2.4.3-1.

Table 2.4.2-1: Definition of g-LIMIT TREETOPS Sensors Model

Sensor ID No. (Type)	Measurement Quantity	Location (Direction)
SE 1 (AC)	$a_{x_{CM}}$ of Body #2	B2N1 (1,0,0)
SE 2 (AC)	$a_{y_{CM}}$ of Body #2	B2N1 (0,1,0)
SE 3 (AC)	$a_{z_{CM}}$ of Body #2	B2N1 (0,0,1)
SE 101 (AC)	Acceleration #1	B2N3 (1,0,0)
SE 102 (AC)	Acceleration #2	B2N3 (0,0,1)
SE 201 (AC)	Acceleration #3	B2N4 (-0.5,0.86603,0)
SE 202 (AC)	Acceleration #4	B2N4 (0,0,1)
SE 301 (AC)	Acceleration #5	B2N5 (-0.5,-0.86603,0)
SE 302 (AC)	Acceleration #6	B2N5 (0,0,1)
SE 701 (P3)	x_{p1}, y_{p1}, z_{p1}	(B1N3)-(B2N6)
SE 801 (P3)	x_{p2}, y_{p2}, z_{p2}	(B1N4)-(B2N7)
SE 901 (P3)	x_{p3}, y_{p3}, z_{p3}	(B1N5)-(B2N8)
SE 911 (P3)	Relative movement of Body #2 C.M. w.r.t Body #1	(B1N6)-(B2N1)
SE 912 (IM)	Euler angles of Body #2 frame	B2N1
SE 921 (P3)	Movement of Body #1 C.M.	(B0N0)-(B1N1)
SE 922 (IM)	Euler angles of Body #1 frame	B1N2

Table 2.4.3-1: Definition of g-LIMIT TREETOPS Actuators Model

Actuator ID No. (Type)	Measurement Quantity	Location (Direction)
AC 1 (J)	base disturbance force (x-axis direction)	B1N2 (1,0,0)
AC 2 (J)	base disturbance force (y-axis direction)	B1N2 (0,1,0)
AC 3 (J)	base disturbance force (z-axis direction)	B1N2 (0,0,1)
AC 101 (J)	Actuator force #1	B2N9 (1,0,0)
AC 102 (J)	Actuator force #2	B2N9 (0,0,1)
AC 201 (J)	Actuator force #3	B2N10 (-0.5,0.86603,0)
AC 202 (J)	Actuator force #4	B2N10 (0,0,1)
AC 301 (J)	Actuator force #5	B2N11 (-0.5,-0.86603,0)
AC 302 (J)	Actuator force #6	B2N11 (0,0,1)

2.4.4 g-LIMIT Control TREETOPS Model

The g-LIMIT TREETOPS control model consists of three TREETOPS controllers (CO1, CO2, and CO3). The controller #1 implements one fast inner PID acceleration control loop using a TREETOPS control module, DBDC (Discrete Block Diagram Control). The controller #1 has twenty four inputs : six accelerometer outputs (SE 101,102,201,202,301,302), six accelerometer bias (Function Generators FU 4~9), six accelerometer noise (FU 10~15), and six acceleration commands calculated from position control loop (CO2_O1~O6). The controller #1 generates six actuator commands (SU 101~106). The controller #1 consists of eighteen transfer functions (TR 11~16, TR 121~126, TR 131~136), eighteen summing junctions (SU 1~6, SU 11~16, SU 101~106), and twenty four interconnects (IN 11~IN 16, IN 101~106, IN 107~112, IN 113~118, IN 119~124).

The controller #2 implements one slow outer PID position control loop using a TREETOPS control module, DBDC.). The controller #1 has six inputs (Subtraction of position sensor outputs from position commands at the position sensor's locations, CO3_O7~O12) and six outputs (six acceleration commands, SU 201~206). The controller #2 consists of twelve transfer functions (TR 221~226, TR 231~236), six summing junctions (SU 201~206), and six interconnects (IN 201~206).

The controller #3 is implemented using a USCC (User Defined Continuous Control) subroutine to calculate the g-LIMIT position sensor outputs and the inputs for the controller #2. This USCC routine is attached in Appendix B. This controller requires eighteen inputs (three outputs from each TREETOPS sensors SE 701, 801, 901, 912 and six position command at the platform CM, FU 1, 2, 3, 16, 17, 18) and uses eighteen interconnects (IN 301~318) to read inputs. The complete input file of the g-LIMIT TREETOPS model is attached in Appendix C.

2.5 g-LIMIT Simulation Results

Since all of the hardware elements of the g-LIMIT system, including umbilical cords, are not yet defined, numerical simulation is performed based on currently available configuration and mass properties with estimated stiffness of umbilical cords. Mass properties of the g-LIMIT platform used for numerical simulation are described in Table 2.5-1.

Table 2.5-1: Mass Properties of The g-LIMIT Platform

Mass (Kg)	7.8681
$I_{xx}, I_{yy}, I_{zz}, I_{xy}, I_{xz}, I_{yz}$ (Kg-m ²)	0.0793, 0.0807, 0.1407, 0, 0, 0

The stiffness of umbilical cords used for g-LIMIT TREETOPS model are 18 *N/m* in the positive X-axis direction, 13.5 *N/m* in the positive Y-axis direction and 20 *N/m* in the positive Z-axis direction. The g-LIMIT control logic implemented in TREETOPS simulation consists of two control modes (active mode and standby mode). The standby control mode has only position controller on. For the implementation of this control mode in the TREETOPS simulation, proportional gain of acceleration PID controller is set to one with zero derivative and integral gains. The active control mode has both acceleration and position controllers on. The control parameters used for the acceleration controller and position controller of the g-LIMIT system were determined through iterative design and performance analysis and summarized in Table 2.5-2.

Table 2.5-2: g-LIMIT Control Parameters

Control Parameters	Active Mode	Standby Mode
$KD1$ (<i>N sec³/m</i>)	0	0
$KP1$ (<i>N sec²/m</i>)	0	1
$KI1$ (<i>N sec/m</i>)	3e+3	0
$KD2$ (1/sec)	6.2e-2	12.4
$KP2$ (1/sec ²)	2.4e-2	19.8
$KI2$ (1/sec ³)	2.5e-4	25

Biased acceleration and white noise are added to the accelerometer outputs to represent the hardware characteristics of the g-LIMIT accelerometers. The acceleration biases for the six accelerometers were chosen arbitrarily for this simulation as shown in Table 2.5-3.

Table 2.5-3: Acceleration Biases of Six Accelerometers

Acc. Bias	A11	A13	A21	A23	A31	A33
μg	105	-155	85	-125	25	115

The white noise accelerations were generated by multiplying pseudo random numbers by the following transfer function.

$$T_{wh} = \frac{K\omega_n^2(s+a)}{a(s^2+2\xi\omega_ns+\omega_n^2)}$$

where $K = 2 \times 10^{-5} m / sec^2$, $a = 2\pi(20) rad / sec$, $\omega_n = 2\pi(100) rad / sec$ and $\xi = 0.85$.

This transfer function was converted to the discrete form as

$$T_{wh} = \frac{K\omega_n^2T}{a} \frac{-z + (1+aT)z^2}{1 - 2(1+\xi\omega_nT)z + (1+2\xi\omega_nT + \omega_n^2T^2)z^2},$$

where T is sampling time of 1 msec. and implemented into the TREETOPS transfer functions, TR 11, 12, 13, 14, 15, 16 of g-LIMIT TREETOPS controller #1.

2.5.1 Stability Analysis

In order to verify the g-LIMIT MATLAB and TREETOPS models and investigate the stability of g-LIMIT system with acceleration and position control, two test cases are studied: The first test case is the transient response analysis with initial displacement and second one is the transient response analysis with initial excitation. Both MATLAB and TREETOPS simulations were performed for these cases under active control mode and their numerical results are compared.

For the first test case, the g-LIMIT platform was initially displaced from the nominal resting position by 10 mm in each x, y, z axis direction and transient response analysis were performed. The accelerations and displacements at the platform CM obtained from MATLAB and TREETOPS simulation are shown in Figure 2.5.1-1 and Figure 2.5.1-2. These figures show close match between MATLAB and TREETOPS simulation results and good recovery from initial displacement to nominal rest position.

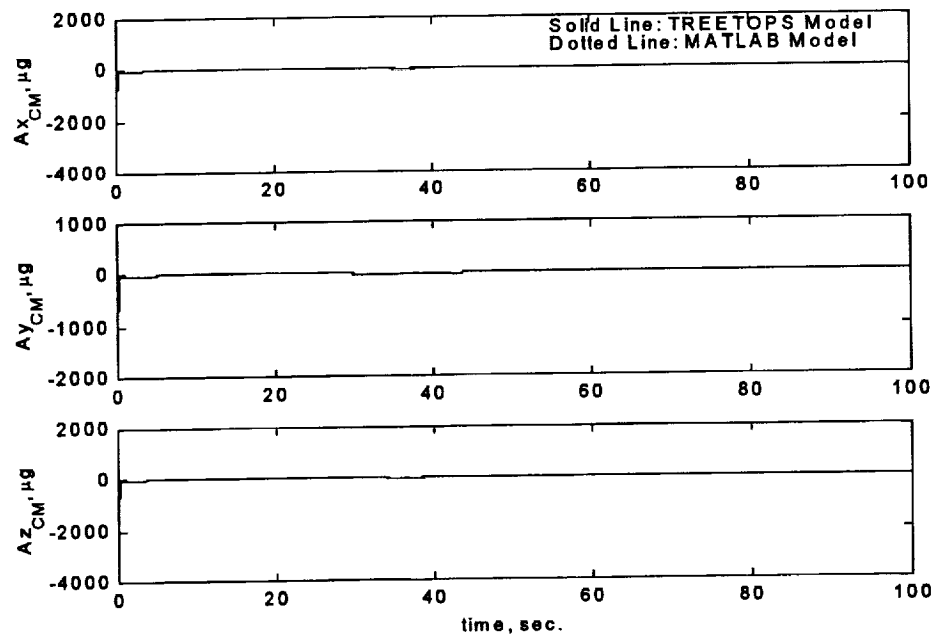


Figure 2.5.1-1: Acceleration at Platform CM with Initial Displacement

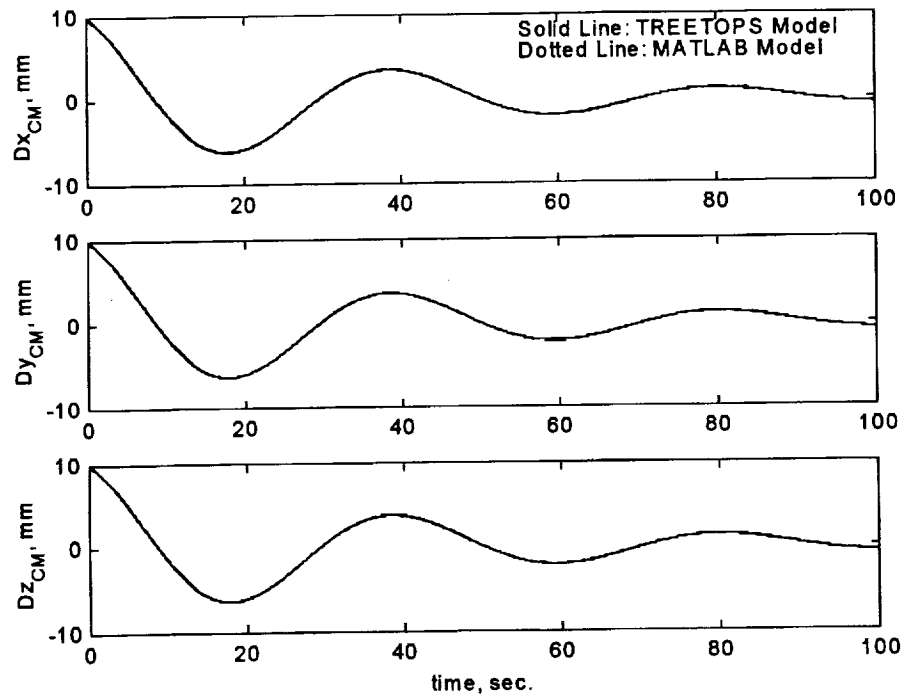


Figure 2.5.1-2: Displacement at Platform CM with Initial Displacement

For the second test case, in order to demonstrate how well the g-LIMIT system can overcome sudden disturbance, $100\mu g$ pulse-type disturbance was given to the base in each x, y, z axis direction for 1 second and then transient response analysis were performed. The numerical results obtained from MATLAB and TREETOPS simulation for this case are shown in Figure 2.5.1-3 and Figure 2.5.1-4. These figures show accelerations and displacements at the platform CM that converge to the nominal rest values. These also demonstrate that the MATLAB and TREETOPS g-LIMIT models are in good agreement.

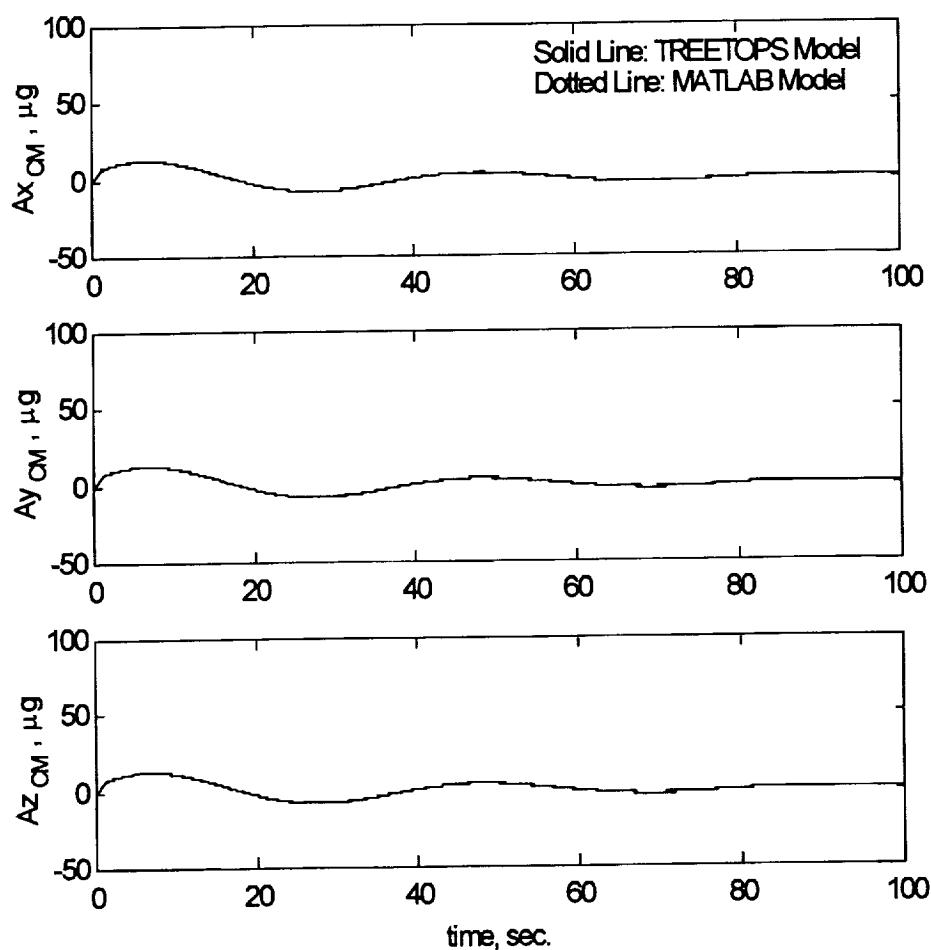


Figure 2.5.1-3: Acceleration at Platform CM with Initial Excitation

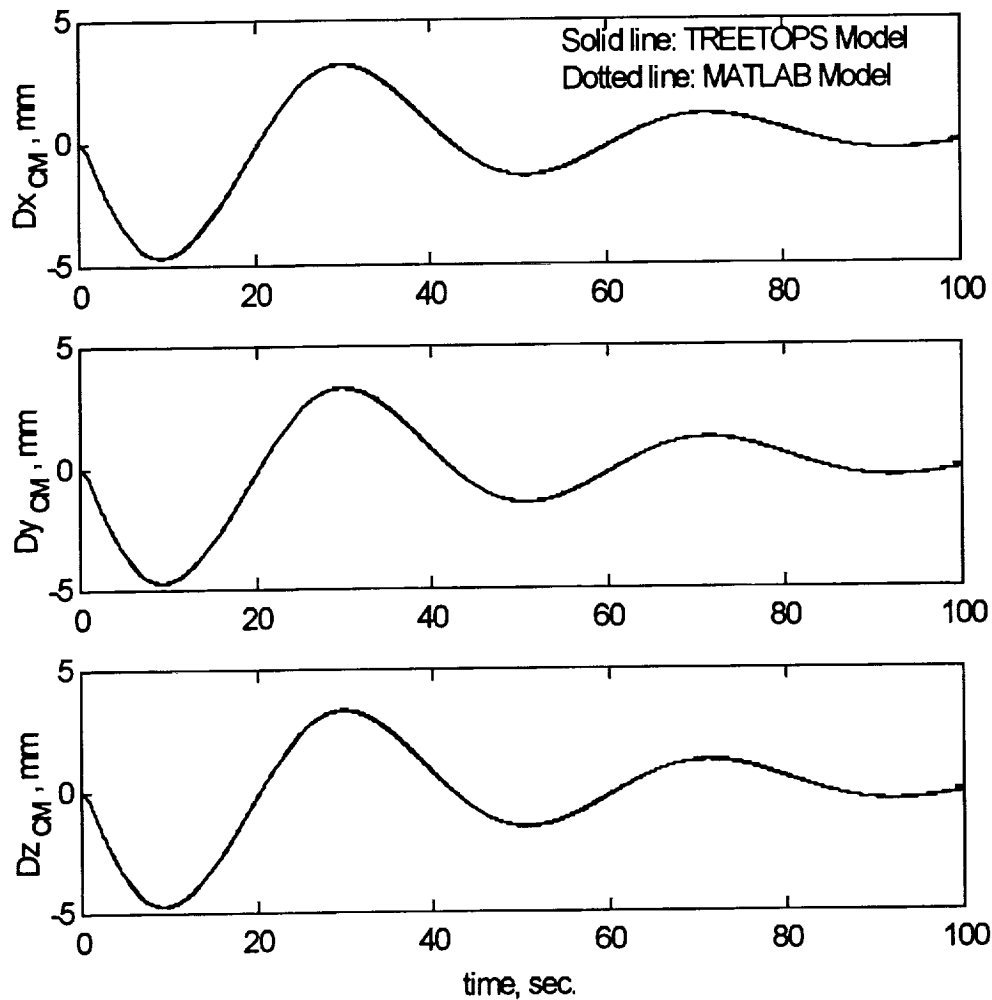


Figure 2.5.1-4: Displacement at platform CM with Initial Excitation

2.5.2 Accelerometer Bias Estimation Analysis

Accelerometer sensor hardware has nonzero bias for zero acceleration condition and this will be a false input that the g-LIMIT acceleration controller must compensate for. This action of acceleration controller causes the movement of the platform, however the position controller compensates for any movement out of the nominal rest position. Since compensations for accelerometer bias make g-LIMIT controllers use unnecessary power when there is no acceleration disturbance, the accelerometer bias needs to be estimated and subtracted from the input of acceleration controller. In order to demonstrate the estimation of accelerometer bias, arbitrary acceleration biases of six accelerometers shown in Table 2.5-3 are implemented in g-LIMIT TREETOPS model. The output of position controller obtained from TREETOPS simulation under active control model are the

acceleration commands that equal to the estimated accelerometer biases. Figure 2.5.2-1 shows the actual acceleration biases of six accelerometers given as inputs and the estimated ones obtained from TREETOPS simulation. The estimated biases match closely to the actual ones in 20 seconds.

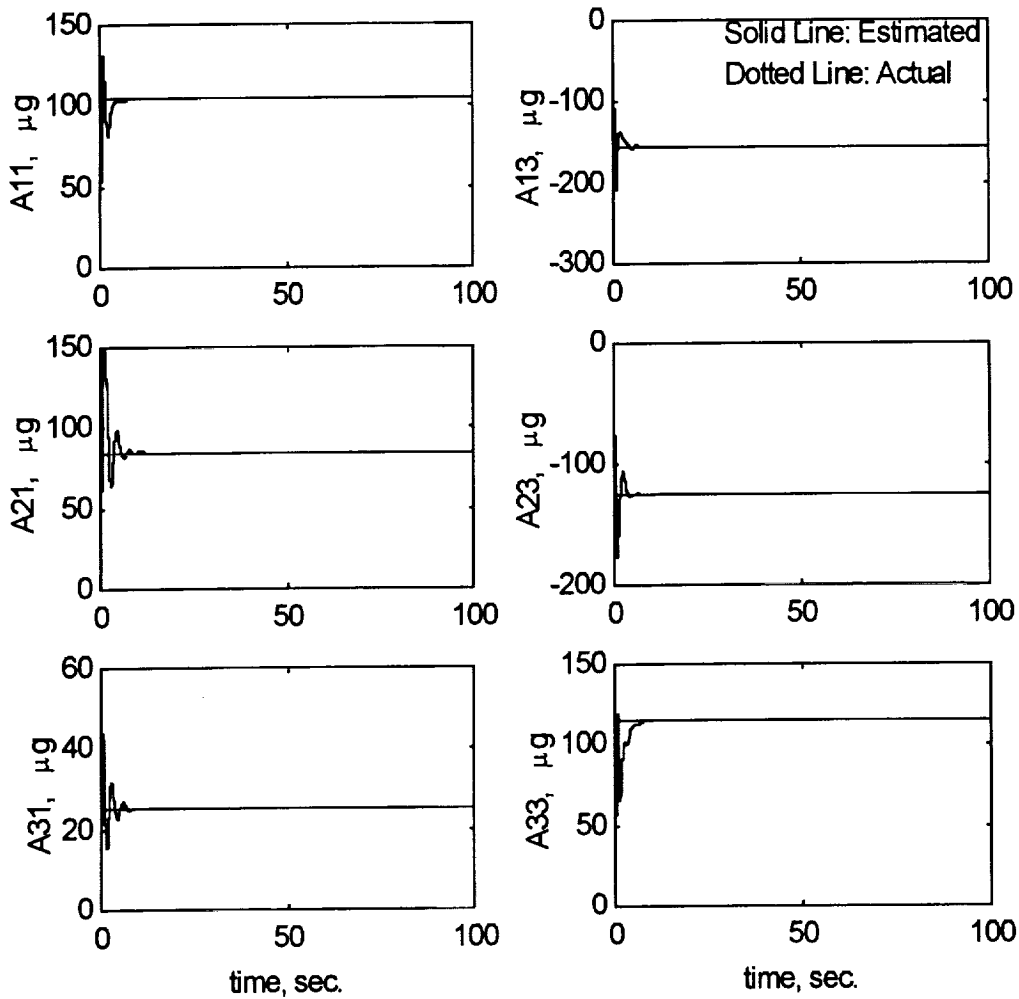


Figure 2.5.2-1: Estimated Accelerometer Bias

2.5.3 Umbilical Stiffness Estimation Analysis

The stiffness of the umbilical cords are important factor for the determination of the control gains and the performance of the g-LIMIT system. The umbilical linear stiffness may be estimated from the simulation results of the standby control mode. When 1 mm position command is given in each x, y, z axis direction and the equilibrium state is reached, the required control forces at the platform CM per unit position command are

estimated linear umbilical stiffness in each x, y, z axis direction. The actual stiffness of umbilical cords (18 N/m in the positive X-axis direction, 13.5 N/m in the positive Y-axis direction and 20 N/m in the positive Z-axis direction) and estimated ones are shown in Figure 2.5.3-1. They match very closely.

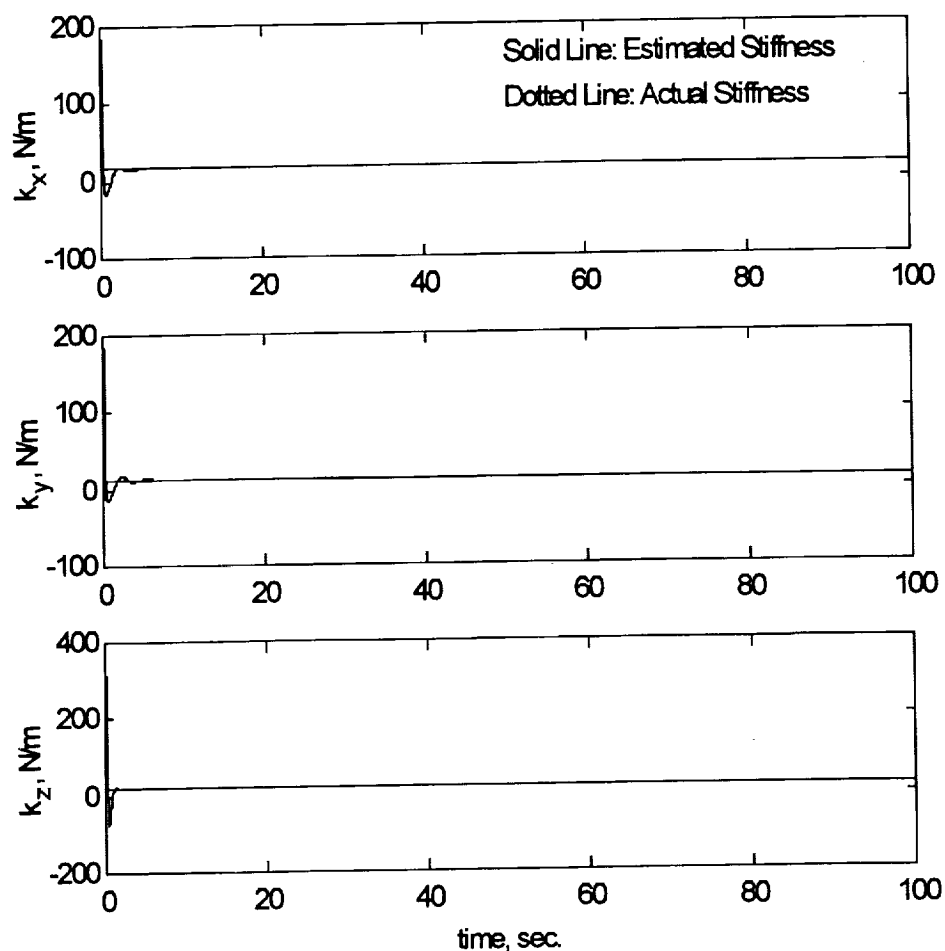


Figure 2.5.3-1: Estimated Stiffness of Umbilical Cords

2.5.4 Platform Acceleration Estimation Analysis

An alternative method to determine the acceleration at the platform CM is necessary if data is not available from the accelerometers. The acceleration at the platform CM may be estimated using actuator forces, position errors, and estimated stiffness obtained from the simulation under the standby control mode. For the numerical simulation, 10 μg of 0.1 Hertz sinusoidal disturbance was given to the base and numerical simulation was performed under the standby control mode. The control forces and position errors at the platform CM are calculated from the TREETOPS simulation results using the transformation matrix from the IM to the platform CM. The estimated accelerations at the platform CM are calculated by dividing the difference between the control forces and the

product of estimated stiffness and position errors at the platform CM by platform mass. The actual accelerations at the platform CM are obtained from TREETOPS accelerometer sensors fixed on the platform CM. Both actual and estimated accelerations at the platform CM are shown with good agreement in Figure 2.5.4-1.

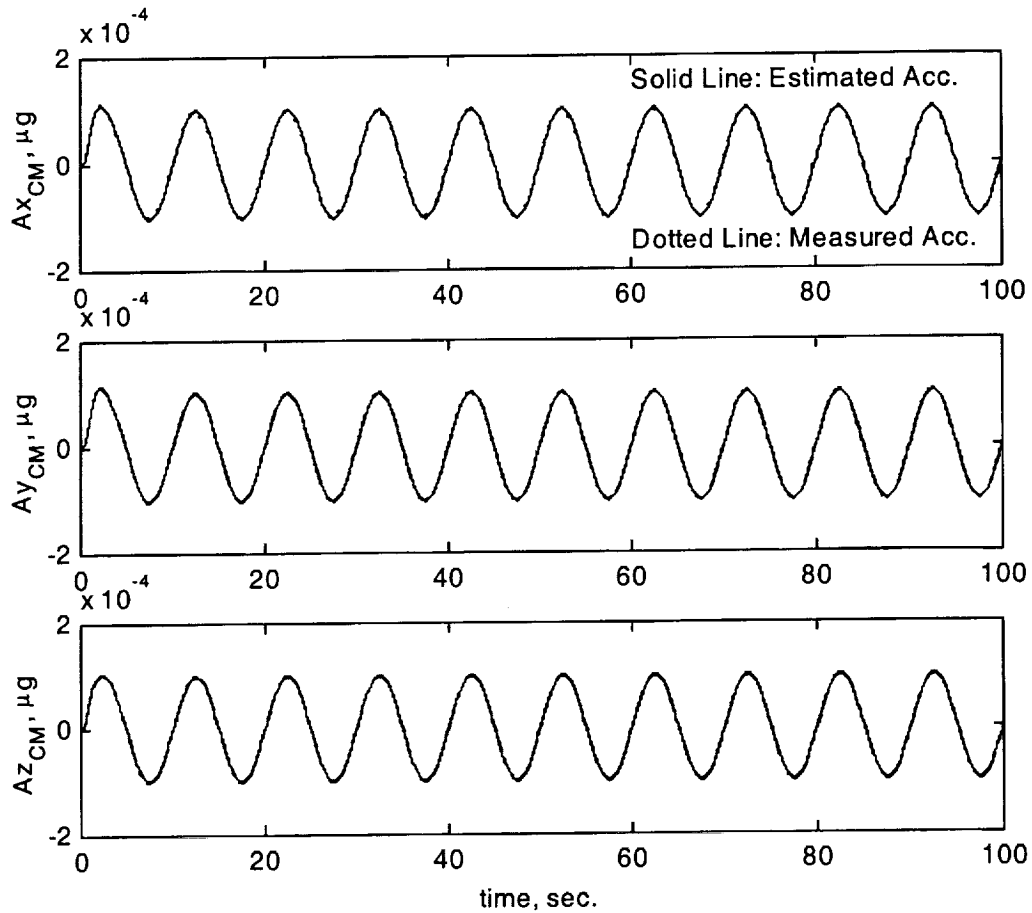


Figure 2.5.4-1: Estimated Acceleration at Platform CM

2.5.5 Acceleration Attenuation Analysis

The main objective of the g-LIMIT system is to provide a low acceleration environment across a broad spectrum of frequencies using an active isolation controller. For the numerical TREETOPS simulation, external acceleration sinusoidal disturbances (combination of $2 \mu g$ with 0.01 Hz, $2 \mu g$ with 0.05 Hz, $2 \mu g$ with 0.1 Hz, $10 \mu g$ with 0.5 Hz, $20 \mu g$ with 1 Hz, $100 \mu g$ with 10 Hz, $200 \mu g$ with 10 Hz, $1000 \mu g$ with 50 Hz, and $2000 \mu g$ with 100 Hz) were given to the base and then the acceleration at platform CM was obtained from TREETOPS simulation under active control mode. In order to determine the ratio of acceleration at platform CM to the base accelerations over defined

frequency range, power spectrum density (PSD) plots of both accelerations were generated and then one third octave band RMS (Root Mean Square) of both accelerations were calculated from these PSD plots. The acceleration attenuation curve was determined by taking 20 times the base 10 logarithms of the ratio of acceleration at the platform C.M. to the base accelerations across the frequency range of 0.01 Hz through 100 Hz. This acceleration attenuation curve is shown in Figure 2.5.5-1.

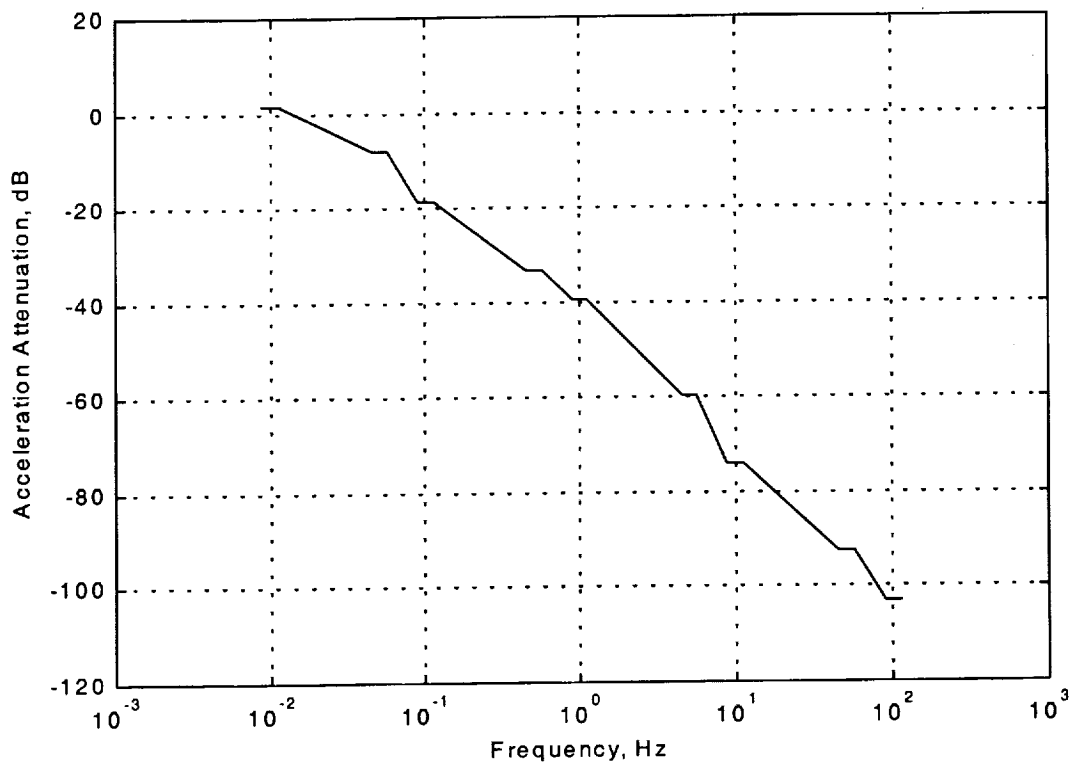


Figure 2.5.5-1: Acceleration Attenuation Curve of g-LIMIT System

2.6 Conclusions

This report documents the updated MATLAB model and the TREETOPS model of the g-LIMIT dynamics/control system for current mass properties and configuration. In order to check the validity of both models, transient response analysis were performed using both models and their numerical results were compared. They matched very closely, so both models were validated. Since the design of final flight control logic has not been completed at this time, preliminary performance analysis were done using simplified control logic that will be baseline for final control logic. The performance of g-LIMIT system was determined by the acceleration attenuation curve obtained from TREETOPS simulation. This document also presents the post-processing analysis that estimate accelerometer bias, umbilical stiffness, and platform acceleration. For the more accurate performance analysis of g-LIMIT system, the current MATAB and TREETOPS models need to be upgraded by implementing the actual flight control code when that is available.

2.7 References

- [1] Kim, Y.K.: "Integrated Modeling and Analysis of Flexible Mutibody Systems Including Optical Elements for Pointing Control Systems Performance," NAS-37095/H28511D Final Report, 31 March 1999.
- [2] "User's Manual for TREETOPS, A Control System Simulation for Structures With a Tree Topology," NASA Contract NAS-36287, Marshall Space Flight Center, April 1990.
- [3] Whorton M.S.: "development of Control Algorithms for g-LIMIT Characterization Test," NASA Draft Report, October 1999.

3. Inputs to Crew Procedures and Training of Digital Thermometer

The Laboratory Support Equipment (LSE) project is to provide generic laboratory thermal sensor, Digital Thermometer (DT) units and thermocouple probes for payloads onboard International Space Station (ISS) that is manifested to support 7A.1 launch in August 2000.

The general and functional requirements to select a digital thermometer unit are described on Table 3-1. Since the digital thermometer must be selected from available commercial off-the-shelf (COTS) hardware, four COTS DT units were tested and compared with the DT functional requirements. The Tektronix DTM920 digital thermometer unit was selected among four candidate DTs in 1998. After the selection of the DT was completed, we found out that Tektronix DTM920 model was discontinued at the end of 1998. However, the required number of Tektronix DTM920 units were ordered to purchase to support the LSE project.

Table 3-1: Digital Thermometer (DT) General/Functional Requirements

General/Functional Requirements	Tektronix DTM920 Capability
Portable hand held temperature measuring system	Yes
Provide capability to measure temperature at any position in a rack accessible to crew members from the aisle	Yes
Temperature spot checking and fault diagnosis in experiment systems	Yes
The planned life for the DTs is one mission cycle or the equivalent of one year on ISS operations.	Expected to satisfy
Provide a real-time digital display of temperature in Celsius and Fahrenheit	Yes
Provide for simultaneous connection of two probes and the ability to readily read-out between the two probes	Yes
Temperature spot checking and fault diagnosis in experiment systems	Yes

Table 3-1: Digital Thermometer (DT) General/Functional Requirements
(continued)

General/Functional Requirements	Tektronix DTM920 Capability
The planned life for the DTs is one mission cycle or the equivalent of one year on ISS operations.	Expected to satisfy
Provide a real-time digital display of temperature in Celsius and Fahrenheit	Yes
Provide for simultaneous connection of two probes and the ability to readily read-out between the two probes	Yes
Provide accommodation for plug-in temperature probes for surface contact, immersion, and air sensing, with Type K thermocouples	Yes
Provide the capability to measure facility and support equipment surface temperature accessible to the crew, with a range of -40 degree C to 200 degree C	Yes
Provide the capability to take measurements with a portable probe and/or user-provided thermocouples, in a range of -200 degree C to 1250 degree C	Yes
Accuracy in the range of -200 degree C to -40 degree C: ± 4.5 degree C	Yes
Accuracy in the range of -40 degree C to 4 degree C: ± 1.5 degree C	Yes
Accuracy in the range of 200 degree C to 1250 degree C: ± 4.5 degree C	Yes
Accuracy in the range of 4 degree C to 100 degree C: ± 0.5 degree C	Yes
Provide a velcro surface attachment for holding the DT instrument	capable
Provide a velcro surface attachment for holding the temperature probes	capable
Provide a storage case	capable
Provide temperature probe extension leads	capable
Utilize LSE Battery Charger and rechargeable batteries	capable
The DT shall be capable of being stored in a middeck locker	yes

In order to measure temperature of air environment, surface, and interior of payloads, three different kinds of thermocouple probes (air sensing, surface contact, and immersion) are provided with the DT unit. The requirements of temperature measurement for thermocouple probes are listed in Table 3-2.

A thermocouple probe with cable should be able to reach from the DT unit to the subject in the range from 1 ft to 6 ft. The Tektronix DTM920 unit has one miniature connector for thermocouple probe. However, it is desirable to provide a connection to the DT unit for payload user provided thermocouple probes which may require a standard connector. For this purpose, OMEGA's Probe Handle with Retractable Cable (model no. SDX-UST-K-SMP-M) and OMEGA's 12 inch K-type thermocouple probes (Air probe, Penetration Probe, and Surface Probe) are recommended. This OMEGA's Probe Handle is supplied with 1 ft of retractable cable that can be expanded to 5 ft and accepts probes with both standard and miniature connectors. The temperature measurement range requirements of thermocouple probes are described in Table 3-2.

Table 3-2: Thermocouple Probe Temperature Measurement Range Requirement

K Type Thermocouple Probe	Temperature Range (Degree, Celsius)
Air Probe	-200 to 800
Immersion Probe	-200 to 1250
Surface Probe	-28 to 200

The required hardware items for the LSE project to support the temperature measurement for payloads, system, and crew activity are listed in Table 3-3. Currently one Tektronix DTM920 and three Omega's Integral Handle Thermocouple Probes are available to test functionality and crew operational procedures.

Table 3-3: Required Hardware Items for Temperature Measurement

Required Items	Numbers in possession	Numbers to be ordered
Training Tektronix DTM920 Thermometer	1	0
Ground Support Equipment (GSE) Tektronix DTM920 Thermometer	None	2
Flight Tektronix DTM920 Thermometer	None	4
K-type Thermocouple Probes (Surface Contact, Immersion, Air Sensing)	1 Set (Integral Handle Probes)	8 Sets (without Handle)
Probe Handle with Retractable Cable (model no. SDX-UST-K-SMP-M)	None	TBD
Temperature Extension Lead	None	TBD
Rechargeable Battery	None	TBD
Storage Case	None	TBD

Table 3-4 describes weights and dimension of the Tektronix DTM920 unit and Integral Handle Probes. The weights and dimension of OMEGA's Probe Handle with Retractable Cable (model no. SDX-UST-K-SMP-M) and OMEGA's 12 inch K-type thermocouple probes (Air probe, Penetration Probe, and Surface Probe) are not known at this time. Once these items are in possession, weights and dimension will be measured.

Table 3-4: Weight and Dimension of Tektronix DTM920 unit and Integral Handle Probes

Items	Weight (oz)	Dimension (Width x Length x Height, inch)
Tektronix DTM920 unit	7.45	2.5 x 6.25 x 1
Soft Cover	4.81	3 x 6.75 x 1.5
Integral Handle Probe (Air Sensing, Immersion)	4.73	length = 18 (without cord); handle = 6; width = 1; retractable cord = 20 inch long
Integral Handle Probe (Surface Contact)	3.15	length = 7 (without cord) retractable cord = 20 inch long

Since the Tektronix DTM920 thermometer is quite simple to use, dedicated crew training for the operational procedures is not recommended. However, if Tektronix DTM920 thermometer is to be used by payloads, crew training for this hardware will be part of that payload's crew training. For the purpose of on-board crew training and reference, a CD-ROM will be provided which describes functionality, thermal capability, and operation procedures of the Tektronix DTM920 thermometer and thermocouple probes. The operational procedures of Tektronix DTM920 thermometer include activation procedure, deactivation procedure, thermocouple probe change procedure, and battery change procedure. These procedures are described as follows.

Digital Thermometer (Tektronix DTM920) Activation Procedure

1. Take digital thermometer, probe handle(s), and thermocouple probe(s) out of storage box according to payload procedure.
2. Plug the selected probe(s) into connector(s) in handle of probe handle(s).
3. Plug connector(s) on cable of the probe handle(s) into **T1** and/or **T2** connector(s) of digital thermometer according to payload procedure.
4. Turn on digital thermometer.
Press **Power ON/OFF** button (small circle with vertical line inside).
5. Select temperature unit Celsius (degree C) or Fahrenheit (degree F) according to payload procedure.
Press **degree C/degree F** button.

The 'degree C' or 'degree F' will be shown at top right corner of thermometer display.

6. Select probe to be read for temperature measurement (T1 or T2: Reading from T1 or T2 probe; T1-T2: Reading difference between T1 and T2 probe.)
Press **T1**, **T2**, or **T1-T2** button

The 'T1', 'T2', or 'T1-T2' will be shown at bottom center of thermometer display.

7. Hold or Attach the probe(s) to the location(s) to be measured according to payload procedure. (Allow time for the reading to stabilize.)

8. Read the displayed temperature.

To freeze the display: Press **HOLD** button.

The 'HOLD' will be shown at bottom left corner of thermometer display.

To take new measurement: Press **HOLD** button again.

9. To display maximum/minimum temperature, Press **MAX/MIN** button and complete measurement.

To display the maximum temperature:
Press **MAX/MIN** button.

To toggle between maximum and minimum temperatures:
Press **MAX/MIN** button again.

The 'MAX' or 'MIN' will be shown at top left corner of thermometer display.

To cancel measurement of maximum and minimum temperature:
press and hold **MAX/MIN** button for 2 seconds.

Digital Thermometer (Tektronix DTM920) Deactivation Procedure

1. Turn off digital thermometer by pressing **Power ON/OFF** button.
2. Disconnect connector(s) on cable of the probe handle(s) from digital thermometer.
3. Disconnect the thermocouple probe(s) from probe handle(s).
4. Take cleaning cloth out of storage box and clean the thermometer, probe handle(s), and thermocouple probe(s).
5. Stow the thermometer, probe handle(s), thermocouple probe(s), and cleaning cloth in storage box.

Digital Thermometer (Tektronix DTM920) Probe Change Procedure

The thermometer normally operates with K-type thermocouple probes.
(The letter 'K' is shown at bottom right corner of thermometer display.)

To change to J-type thermocouple probes

1. Turn off the thermometer by pressing **Power ON/OFF** button.
2. Pressing **Power ON/OFF** and **HOLD** buttons at the same time.
3. Release **Power ON/OFF** button but continue to press **HOLD** button for 2 seconds.

The letter 'J' will be appeared at bottom right corner of thermometer display when J-type thermocouple probe is selected.

To change back to K-type thermocouple probes

1. Turn off the thermometer by pressing **Power ON/OFF** button.
2. Turn on the thermometer by pressing **Power ON/OFF** button.

Digital Thermometer (Tektronix DTM920) Battery Change Procedure

A 9V battery needs to be replaced when the battery symbol (square with - and + sign) is shown at bottom left corner of thermometer display.

1. Turn off the thermometer by pressing **Power ON/OFF** button.
2. Disconnect connector(s) on cable of the probe handle(s) from digital thermometer.
3. Remove digital thermometer from soft carry case
4. Take out #TBD Phillips screwdriver from ISS toolbox.
5. Take out a new 9V battery and a ziplock bag.
6. Remove back cover of thermometer battery compound using the screwdriver and store the cover and screw in ziplock bag temporarily.

7. Remove old battery from thermometer and store it with "USED" marked in ziplock bag.
8. Install a new 9V battery and put back the cover and screw.
9. Put back thermometer in the soft carry case.
10. Stow the used battery in ziplock bag and screwdriver.

References

- [1] "Digital Thermometers for Space Station Laboratory Support Equipment Component End Item Specification," MSFC-RQMT-TBD, October 1998.
- [2] "Development Testing for Digital Thermometers," NASA Contract NAS8-98098, October 16, 1998.
- [3] "User's Manual for Tektronix Digital Thermometer DTM920," Tektronix, Inc.
- [4] "The Temperature Handbook," Omega Engineering, Inc.

Appendix A.

g-LIMIT MATLAB Simulation Model

```

%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% Input data for g-LIMIT (glconfig1_data.m)
% written by Young Kim.    updated on 11-19-99
% based on mass properties and configuration as of 11/02/99.
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
clear
global ABASE0 ABASESKEW0 C1 C2 C3 C4 C5 C6
global fd0 fdskeW0 frq1 frq2 IM CU1 CU2 KU1 KU2 M
global ra1skew ra2skew ra3skew ra4skew ra5skew ra6skew
global rcskew rFa1 rFa2 rFa3 rFa1skew rFa2skew rFa3skew rFd rFdskeW
global rFu1skew rFu2skew rp1skew rp2skew rp3skew ru1skew ru2skew
global TM_P2F TM_CM2P TM_FA2FCM
global invMX KX0 CX0
%
%Input data (1 lbm = 0.45359 kg; 1 inch = 0.0254 meter)
LBM2KG=0.45359; INCH2METER=0.0254;
%
IM=[2.7087e2 1.4857 -8.3617e-2; 1.4857 2.7589e2 -5.7899e-1;
    -8.3617e-2 -5.7899e-1 4.8068e2]    %lbm-inch^2
M=17.3462                                %lbm
IM=IM*LBM2KG*INCH2METER^2
M=M*LBM2KG
KU1=[18 0 0; 0 13.5 0; 0 0 20];
KU2=[18 0 0; 0 13.5 0; 0 0 20]*0;
CU1=KU1/M * 2 * (0.01) * sqrt(M*KU1)*0;
CU2=KU2/M * 2 * (0.01) * sqrt(M*KU2)*0;
%
PSI_a1=0*pi/180; PSI_a2=120*pi/180; PSI_a3=240*pi/180; % IM positions
PSI_p1=PSI_a1; PSI_p2=PSI_a2; PSI_p3=PSI_a3;
%
R_AC = 1.62*2.54/100 % Distance from the center of platform to the center of
Accelerometer (meter)
ra1 = [R_AC*[cos(PSI_a1+90*pi/180) sin(PSI_a1+90*pi/180)] 2.94*INCH2METER]
% Accelerometer #1 (a_1x)
ra2 = ra1;                                % Accelerometer #2 (a_1z)
ra3 = [R_AC*[cos(PSI_a2+90*pi/180) sin(PSI_a2+90*pi/180)] 2.94*INCH2METER]
% Accelerometer #3 (a_2x)
ra4 = ra3;                                % Accelerometer #4 (a_2z)
ra5 = [R_AC*[cos(PSI_a3+90*pi/180) sin(PSI_a3+90*pi/180)] 2.94*INCH2METER]
% Accelerometer #5 (3_3x)
ra6 = ra5;                                % Accelerometer #6 (a_3z)
%
R_IM = 4.826*2.54/100 % Distance from the center of platform to the center of IM
(meter)

```

```

rf1 = [R_IM*[cos(PSI_a1+90*pi/180) sin(PSI_a1+90*pi/180)] 3.34*INCH2METER]
% Actuator #1
rf2 = [R_IM*[cos(PSI_a2+90*pi/180) sin(PSI_a2+90*pi/180)] 3.34*INCH2METER]
% Actuator #2
rf3 = [R_IM*[cos(PSI_a3+90*pi/180) sin(PSI_a3+90*pi/180)] 3.34*INCH2METER]
% Actuator #3
rp1 = rf1; % Position Sensor #1
rp2 = rf2; % Position Sensor #2
rp3 = rf3; % Position Sensor #3
%
rc = [0.004 -0.020 0.067]; % Platform C.M.
rd = [0.004 -0.020 0.067]; % External force position
%
ru1 = [0.0686 -0.0787 -0.0205]; % Umbilical #1
ru2 = [-0.0686 -0.0787 -0.0205]; % Umbilical #2
%
C1 = [cos(PSI_a1) -sin(PSI_a1) 0; sin(PSI_a1) cos(PSI_a1) 0; 0 0 1];
C2 = [cos(PSI_a2) -sin(PSI_a2) 0; sin(PSI_a2) cos(PSI_a2) 0; 0 0 1];
C3 = [cos(PSI_a3) -sin(PSI_a3) 0; sin(PSI_a3) cos(PSI_a3) 0; 0 0 1];
C4 = [cos(PSI_p1) -sin(PSI_p1) 0; sin(PSI_p1) cos(PSI_p1) 0; 0 0 1];
C5 = [cos(PSI_p2) -sin(PSI_p2) 0; sin(PSI_p2) cos(PSI_p2) 0; 0 0 1];
C6 = [cos(PSI_p3) -sin(PSI_p3) 0; sin(PSI_p3) cos(PSI_p3) 0; 0 0 1];
%
ra1skew = skewm (ra1);
ra2skew = skewm (ra2);
ra3skew = skewm (ra3);
ra4skew = skewm (ra4);
ra5skew = skewm (ra5);
ra6skew = skewm (ra6);
%
rcskew = skewm (rc);
%
rf1skew = skewm (rf1);
rf2skew = skewm (rf2);
rf3skew = skewm (rf3);
%
rFa1 = [rf1 - rc]; rFa2 = [rf2 - rc]; rFa3 = [rf3 - rc];
rFa1skew = skewm (rFa1);
rFa2skew = skewm (rFa2);
rFa3skew = skewm (rFa3);
rFd = [rd - rc];
rFdskeW = skewm (rFd);
rFu1 = [ru1 - rc]; rFu2 = [ru2 - rc];
rFu1skew = skewm (rFu1);
rFu2skew = skewm (rFu2);

```



```

rp1skew = skewm (rp1);
rp2skew = skewm (rp2);
rp3skew = skewm (rp3);
ru1skew = skewm (ru1);
ru2skew = skewm (ru2);
%
% System Matrices
%
MX = [M * eye(3) (-M * rcskew); zeros(3) IM];
invMX = inv(MX);
KX0 = [(KU1 + KU2) (-KU1 * ru1skew - KU2 * ru2skew);
        (rFu1skew * KU1 + rFu2skew * KU2) ...
        -(rFu1skew * KU1 * ru1skew + rFu2skew * KU2 * ru2skew)];
CX0 = [(CU1 + CU2) (-CU1 * ru1skew - CU2 * ru2skew);
        (rFu1skew * CU1 + rFu2skew * CU2) ...
        -(rFu1skew * CU1 * ru1skew + rFu2skew * CU2 * ru2skew)];
%
% Controller
%
TM_X2F=[ [1 0 0; 0 0 1] * C1' * [eye(3,3) (-rf1skew) ] ;
          [1 0 0; 0 0 1] * C2' * [eye(3,3) (-rf2skew) ] ;
          [1 0 0; 0 0 1] * C3' * [eye(3,3) (-rf3skew) ] ];
TM_X2P=[ [1 0 0; 0 0 1] * C4' * [eye(3,3) (-rp1skew) ] ;
          [1 0 0; 0 0 1] * C5' * [eye(3,3) (-rp2skew) ] ;
          [1 0 0; 0 0 1] * C6' * [eye(3,3) (-rp3skew) ] ];
TM_P2F = TM_X2F * inv(TM_X2P);
%
TM_X2CM=[ eye(3,3) (-rcskew) ;
          zeros(3,3) eye(3,3) ];
TM_CM2P = TM_X2P * inv(TM_X2CM)
%
TM_FA2FCM = [ C1 C2 C3;
              (rFa1skew * C1) (rFa2skew * C2) (rFa3skew * C3) ];
%TM_CM2F = TM_X2F * inv(TM_X2CM)
%TM_P2CM = TM_X2CM * inv(TM_X2P)

```

```

%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% main routine for g-LIMIT (glconfig1.m)
% written by Young Kim
% updated on 11-19-99
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% Zrow    = Six states and six state derivatives at the origin of
%          platform coordinates and six actuator forces.
% YACMrow = Accelerations at the C.M. of platform
% YPCMrow = Displacements at the C.M. of platform
% YArow   = Six accerometers output
% YProw   = Six position sensors output
% Drow    = Movement at the center of the six actuators gap
% FACTrow = Six actuator forces
% FCMrow  = Three control forces and three control torque at the C.M.
%          of the platform
%-----
% for disturbance
global Abias ABASE0 ABASESKEW0 fd0 fdkew0 frq1 frq2
global td1start td1end td2start td2end
global Fact
global X_LL0 Y_LL0 Y_LP0 Yacc_I0 Yacc_D0 Ypos_I0 Ypos_D0
% for Acceleration Controller
global KP1 KI1 KD1
% for PID controller
global TM_CM2P TM_FA2FCM TM_P2F
global KDLOW KDHIGH KILOW KIHIGH KPLOW KPHIGH
%
jobstart = fix(clock); Job_Start = jobstart(4:6)
ON = 1; OFF = 0; MICRO_G=9.8e-6;
% Simulation Time
tol=1e-4; epsilon=1e-6;
%t0=0; tf=2; TS=1e-1; tp=1e-2; dt=1e-3; TS_acc=1e-3; %nominal
t0=0; tf=30; TS=1e-1; tp=1e-2; dt=1e-2; TS_acc=1e-2; %position control only
%t0=0; tf=2; TS=1e-1; tp=1e-2; dt=1e-2; TS_acc=1e-2; %nominal
nint=ceil( (tf - t0)/dt);
%Disturbances
% If frq1=0 and frq2=0, disturbance will be pulse function and
% start and end times must be given.
%
ABASE0=[1e2; 1e2; 1e2]*MICRO_G*OFF; frq1=10; td1start=0; td1end=100;
fd0=[1e2; 1e2; 1e2]*M*MICRO_G*OFF; frq2=1; td2start=0; td2end=100;
ABASESKEW0 = skewm (ABASE0);
fdskew0 = skewm (fd0);
Abias = [105; -155; 85; -125; 25; 115]*MICRO_G*OFF;

```

```

%Position Command
DCOM =[0.01; 0.01; 0.01; 0; 0; 0]*ON;
YPCOM = TM_CM2P * DCOM;
%PID Controller Input
Aconflag =OFF;    % 1/0; Accelerometer controller on/off
Dconflag =ON;    % 1/0; Position controller on/off
%Nominal Active Mode
%KD1 = 0.; KI1 = 3e3.; KP1=0.;
%KD2=6.2e-2; KI2=2.5e-4; KP2=2.4e-2;
%Standby Mode: Position controller is only on (to measure stiffness k)
KD1 = 0.; KI1 = 0.; KP1=1.;
KD2=25; KI2=19.8; KP2=12.4;
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% Initialization for Simulation
%
t=t0;
Fact = [0;0;0;0;0;0]; % Initial control forces
X_LL0 = [0;0;0;0;0;0]; Y_LL0 = [0;0;0;0;0;0];
Y_LP0 = [0;0;0;0;0;0];
Yacc_I0 = [0;0;0;0;0;0]; Yacc_D0 = [0;0;0;0;0;0];
Ypos_I0 = [0;0;0;0;0;0]; Ypos_D0 = [0;0;0;0;0;0];
Z0=zeros(12,1); %Initial States
Z0(1)=0.0; Z0(2)=0.0; Z0(3)=0.0;
Zrow=Z0';
% ZDrow = ( feval('gleqn',t0,Z0) );
ZDrow=zeros(1,12);
X0 = Z0(1:6); XDD0 = ZDrow(7:12)';
%
[YACM0, YPCM0] = cmmove(t0,X0,XDD0);
YACMrow = YACM0';
YPCMrow = YPCM0';
%
YA0 = glacc(t0,X0,XDD0);
YP0 = glpos(t0,X0);
YArow = YA0';
YProW = YP0';
%
% Initialization for PID position and acceleration controller's output
%
Acom = pospid(t0, YPCM0-YP0,KP2,KI2,KD2,TS);
Aerr = Acom*Dconflag - YA0*Aconflag;
Fact = accpid(t0,Aerr,KP1,KI1,KD1,TS_acc);
Factrow = Fact';

```

```

%
% Beginning of Simulation
%
for i=1:nint
[t1, Z1row] = ode45mod('gleqn',t0,dt,Z0,tol);
ZD1 = feval('gleqn', t1, Z1row');
    if abs((t1/tp) - round(t1/tp)) <= epsilon
        Zrow = [Zrow; Z1row];
        ZDrow = [ZDrow; ZD1'];
    end

%
t0 = t1;
Z0 = Z1row';
%%%%%%
X1 = Z1row(1:6)'; XDD1 = ZD1(7:12);
%
[YACM1, YPCM1] = cmmove(t1,X1,XDD1);
YA1 = glacc (t1, X1,XDD1);
YP1 = glpos (t1, X1);
    if abs((t1/tp) - round(t1/tp)) <= epsilon
        YACMrow = [YACMrow; YACM1'];
        YPCMrow = [YPCMrow; YPCM1'];
        YArow = [YArow; YA1'];
        YProw = [YProw; YP1'];
        t = [t; t1];
    end

%%%%%% Acceleration Controller %%%%%%%%%
if abs(t1/TS_acc - round(t1/TS_acc)) <= epsilon
    if abs(t1/TS - round(t1/TS)) <= epsilon
        Acom = pospid(t1,YPCOM-YP1,KP2,KI2,KD2,TS);
    end
    Aerr = Acom*Dconflag - YA1*Aconflag;
    Fact = accpid(t1,Aerr,KP1,KI1,KD1,TS_acc);
end
    if abs((t1/tp) - round(t1/tp)) <= epsilon
        Factrow = [Factrow; Fact'];
    end
end
%End of Simulation

```

```

PACT = [1 0 0 0 0 0;
        0 0 0 0 0 0;
        0 1 0 0 0 0;
        0 0 1 0 0 0;
        0 0 0 0 0 0;
        0 0 0 1 0 0;
        0 0 0 0 1 0;
        0 0 0 0 0 0;
        0 0 0 0 0 1];
FCM = (TM_FA2FCM * PACT) * Factrow';
FCMrow = FCM';
%Kest = FCMrow / DCOM;
jobend = fix(clock); Job_End = jobend(4:6)
%
save
%
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% 6 DOF equation of motion for g-LIMIT (gleqn.m)
% written by Young Kim
% updated on 9-9-99
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
function ZD = gleqn (t,Z)
global C1 C2 C3
global invMX CX0 KX0 M
global rFa1 rFa2 rFa3 rFa1skew rFa2skew rFa3skew rFd rFdskeW
global Fact
%
%%% Twelve states
ZSTATE = Z(1:12); thet = Z(4:6);
thetskeW = skewm(thet);
rFdskeW = rFdskeW + rFdskeW * thetskeW + skewm(rFd * thetskeW);
rFa1skew = rFa1skew + rFa1skew * thetskeW - skewm(rFa1 * thetskeW);
rFa2skew = rFa2skew + rFa2skew * thetskeW - skewm(rFa2 * thetskeW);
rFa3skew = rFa3skew + rFa3skew * thetskeW - skewm(rFa3 * thetskeW);
%
PMACT = [[1 0; 0 0; 0 1] zeros(3,2) zeros(3,2);
          zeros(3,2) [1 0; 0 0; 0 1] zeros(3,2);
          zeros(3,2) zeros(3,2) [1 0; 0 0; 0 1]];
%
%%% Base disturbance acceleration and Floator disturbance force
[ABASE, ABASESKEW] = basedist(t);
[fd, fdskeW] = fdist(t);
%
```

```

Fbase = - [M*eye(3); zeros(3)] * ABASE;
Fdist = [eye(3) + thetskew; ...
         RFdskew ] * fd;
Fcont = [(eye(3) + thetskew) * [C1 C2 C3]; ...
         (RFa1skew * C1) (RFa2skew * C2) (RFa3skew * C3)] ...
         * PMACT * Fact;

%
FX = Fbase + Fdist + Fcont ;
%
ZD(1:12,1) = [zeros(6) eye(6); (-invMX*KX0) (-invMX*CX0)]*ZSTATE ...
              +[zeros(6,1); invMX*FX];
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% Accelerometer models for STABLE (glacc.m)
% written by Young Kim
% updated on 6-24-98
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
function YA = glacc (t,X,XDD)
global C1 C2 C3
global ra1skew ra2skew ra3skew ra4skew ra5skew ra6skew
global Abias
%
%%% Base disturbance acceleration
%
      [ABASE,      ABASESKEW] = basedist(t);
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
pivotxm = [1 0 0]; pivotzm = [0 0 1];
YA(1,:) = pivotxm * [C1' (-C1' * ra1skew)] * XDD ...
            +pivotxm * [zeros(3) C1'* ABASESKEW] * X ...
            +pivotxm * C1' * ABASE ;
YA(2,:) = pivotzm * [C1' (-C1' * ra2skew)] * XDD ...
            +pivotzm * [zeros(3) C1'* ABASESKEW] * X ...
            +pivotzm * C1' * ABASE ;
YA(3,:) = pivotxm * [C2' (-C2' * ra3skew)] * XDD ...
            +pivotxm * [zeros(3) C2'* ABASESKEW] * X ...
            +pivotxm * C2' * ABASE ;
YA(4,:) = pivotzm * [C2' (-C2' * ra4skew)] * XDD ...
            +pivotzm * [zeros(3) C2'* ABASESKEW] * X ...
            +pivotzm * C2' * ABASE ;
YA(5,:) = pivotxm * [C3' (-C3' * ra5skew)] * XDD ...
            +pivotxm * [zeros(3) C3'* ABASESKEW] * X ...
            +pivotxm * C3' * ABASE ;
YA(6,:) = pivotzm * [C3' (-C3' * ra6skew)] * XDD ...
            +pivotzm * [zeros(3) C3'* ABASESKEW] * X ...
            +pivotzm * C3' * ABASE ;

```

```

%
%%% Adding Acceleration bias
%
YA = YA + Abias;
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% Position sensor models for g-LIMIT (glpos.m)
% written by Young Kim
% updated on 6-24-98
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
function YP = glpos (t,X)
global C4 C5 C6 rp1skew rp2skew rp3skew
%
pivotm = [1 0 0; 0 0 1];
YP(1:2,:) = pivotm * C4' * [eye(3) [-rp1skew]] * X;
YP(3:4,:) = pivotm * C5' * [eye(3) [-rp2skew]] * X;
YP(5:6,:) = pivotm * C6' * [eye(3) [-rp3skew]] * X;
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% Base disturbance function (basedist.m)
% updated on 6-24-98
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
function [ABASE, ABASESKEW] = basedist(t)
global ABASE0 ABASESKEW0 frq1 tdlstart tdlend
%
if frq1 == 0
    if t >= tdlstart & t <= tdlend
        ABASE = ABASE0; ABASESKEW = ABASESKEW0;
    else
        ABASE = ABASE0*0; ABASESKEW = ABASESKEW0*0;
    end
else
    ABASE = ABASE0 * sin(frq1 * 2*pi * t);
    ABASESKEW = ABASESKEW0 * sin(frq1 * 2*pi * t);
end
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
% Accelerations and Displacements at the platform C.M. (cmmove.m)
% updated on 6-24-98
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
function [YACM, YPCM] = cmmove (t,X,XDD)
global rcskew
%%% Base disturbance acceleration
[ABASE, ABASESKEW] = basedist(t);
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
YACM = [eye(3) (-rcskew)] * XDD + ABASE;
YPCM = [eye(3) (-rcskew)] * X;

```

```

% Force disturbance given at floator. (fdist.m)
% updated on 6-24-98
function [fd, fdkew] = fdist(t)
global fd0 fdkew0 frq2 td2start td2end
%
if frq2 == 0
    if t >= td2start & t <= td2end
        fd = fd0; fdkew = fdkew0;
    else
        fd = fd0*0; fdkew = fdkew0*0;
    end
else
    fd = fd0 * sin(frq2 * 2*pi * t);
    fdkew = fdkew0 * sin(frq2 * 2*pi * t);
end
% Skew matrix (skewm.m)
% updated on 6-24-98
function vskew = skewm(v)
vskew = [0 -v(3) v(2); v(3) 0 -v(1); -v(2) v(1) 0];
function Yacc_PID = accpid(t,xin,KP,KI,KD,TS)
%PID controller
    Yacc_P = accprop(t,xin,KP,TS);
    Yacc_I = accinteg(t,xin,KI,TS);
    Yacc_D = accrate(t,xin,KD,TS);
    Yacc_PID = Yacc_P + Yacc_I + Yacc_D;
function Yacc_P = pidprop(t,xin,KP,TS)
%Proportional control loop
    Yacc_P = KP*xin;
function Yacc_I = accinteg(t,xin,KI,TS)
%Integral control loop
global Yacc_I0
    Yacc_I1 = TS*xin + Yacc_I0;
    Yacc_I0 = Yacc_I1;
    Yacc_I = KI*Yacc_I1;
function Yacc_D = accrate(t,xin,KD,TS)
%Derivative control loop
global Yacc_D0
    Yacc_D1 = KD*(1/TS*xin - Yacc_D0);
    Yacc_D0 = 1/TS*xin;
    Yacc_D = Yacc_D1;

```



```

%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
function Ypos_PID = pospid(t,xin,KP,KI,KD,TS)
%PID controller
    Ypos_P = posprop(t,xin,KP,TS);
    Ypos_I = posinteg(t,xin,KI,TS);
    Ypos_D = posrate(t,xin,KD,TS);
    Ypos_PID = Ypos_P + Ypos_I + Ypos_D;
function Ypos_P = pidprop(t,xin,KP,TS)
%Proportional control loop
    Ypos_P = KP*xin;
function Ypos_I = posinteg(t,xin,KI,TS)
%Integral control loop
global Ypos_I0
    Ypos_I1 = TS*xin + Ypos_I0;
    Ypos_I0 = Ypos_I1;
    Ypos_I = KI*Ypos_I1;
function Ypos_D = posrate(t,xin,KD,TS)
%Derivative control loop
global Ypos_D0
    Ypos_D1 = KD*(1/TS*xin - Ypos_D0);
    Ypos_D0 = 1/TS*xin;
    Ypos_D = Ypos_D1;

```

Appendix B

g-LIMIT User Defined Controller Subroutine

```

C
  SUBROUTINE USDC(T,U,R)
  IMPLICIT DOUBLE PRECISION (A-H,O-Z)
  DIMENSION U(1),R(1)

C
  RETURN
  END

c
cccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccc
c   For glconfig1.int
c   written by Young Kim on 9/30/99
c   modified on 11/1/99
c-----
  SUBROUTINE USCC(T,U,X,R,XDOT)
  IMPLICIT DOUBLE PRECISION(A-H,O-Z)
  INCLUDE 'DBP.F'
  INCLUDE 'DBC.F'
  DIMENSION U(18),R(12),X(1),XDOT(1)
  DIMENSION Ctr1(3,3),Ctr2(3,3),Ctr3(3,3),Ctrns(3,3)
  DIMENSION TM(6,6),temp(3),rvec(3),rcom(6)

C
cccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccccc
c Controller #3 Input:
c
c   u(1): SE701 (Position vector sensor #1 at B2N3), dx (x component)
c   u(2): SE701 (Position vector sensor #1 at B2N3), dy (y component)
c   u(3): SE701 (Position vector sensor #1 at B2N3), dz (z component)
c   u(4): SE801 (Position vector sensor #2 at B2N5), dx (x component)
c   u(5): SE801 (Position vector sensor #2 at B2N5), dy (y component)
c   u(6): SE801 (Position vector sensor #2 at B2N5), dz (z component)
c   u(7): SE901 (Position vector sensor #3 at B2N7), dx (x component)
c   u(8): SE901 (Position vector sensor #3 at B2N7), dy (y component)
c   u(9): SE901 (Position vector sensor #3 at B2N7), dz (z component)
c   u(10): SE912 (IMU sensor #1 at B2N1), Theta_x
c   u(11): SE912 (IMU sensor #1 at B2N1), Theta_y
c   u(12): SE912 (IMU sensor #1 at B2N1), Theta_z
c   u(13): FU1  (Function generator #1), x_cm command
c   u(14): FU2  (Function generator #2), y_cm command
c   u(15): FU3  (Function generator #3), z_cm command
c   u(16): FU16 (Function generator #16), THx_cm command
c   u(17): FU17 (Function generator #17), THy_cm command
c   u(18): FU18 (Function generator #18), THz_cm command
c

```

```

c Controller #3 Output:
c The followings are calculated from analytic equation.
c  r(1): #1 position sensor error y component
c  r(2): #1 position sensor error z component
c  r(3): #2 position sensor error y component
c  r(4): #2 position sensor error z component
c  r(5): #3 position sensor error y component
c  r(6): #3 position sensor error z component
c  r(7): position command - position error (y component at IM #1)
c  r(8): position command - position error (z component at IM #1)
c  r(9): position command - position error (y component at IM #2)
c  r(10): position command - position error (z component at IM #2)
c  r(11): position command - position error (y component at IM #3)
c  r(12): position command - position error (z component at IM #3)
cccccccccccccccccccccccccccccccccccccccccccccccccccccccccccc
c Initialization
  if (t .eq. 0.D0) then
    pi=4.d0*datan(1.d0)
C
C  DEFINE TRANSFORMATION MATRIX BETWEEN DISPLACEMENTS AT
C  C.M AND POSTION SENSOR OUTPUTS.
C
  DO 10 I=1,6
  DO 10 J=1,6
    TM(I,J)=0.D0
10 CONTINUE
  TM(1,1)=1.D0
  TM(1,5)=0.0178D0
  TM(1,6)=-0.1426D0
  TM(2,3)=1.D0
  TM(2,4)=0.1426D0
  TM(2,5)=0.0040D0
  TM(3,1)=-0.5D0
  TM(3,2)=0.8660D0
  TM(3,4)=-0.0154D0
  TM(3,5)=-0.0089D0
  TM(3,6)=-0.1160D0
  TM(4,3)=1.D0
  TM(4,4)=-0.0413D0
  TM(4,5)=0.1102D0
  TM(5,1)=-0.5D0
  TM(5,2)=-0.8660D0
  TM(5,4)=0.0154D0
  TM(5,5)=-0.0089D0
  TM(5,6)=-0.1091D0

```

```

TM(6,3)=1.D0
TM(6,4)=-0.0413D0
TM(6,5)=-0.1022D0

```

```

c
c Transpose of C matrix from body #2 frame to IM #1 frame

```

```

c
    psi1 = 0.d0*pi/180.d0
    s1 = DSIN(psi1)
    c1 = DCOS(psi1)

```

```

    Ctr1(1,1)=c1
    Ctr1(2,1)=-s1
    Ctr1(3,1)=0.d0
    Ctr1(1,2)=s1
    Ctr1(2,2)=c1
    Ctr1(3,2)=0.d0
    Ctr1(1,3)=0.d0
    Ctr1(2,3)=0.d0
    Ctr1(3,3)=1.d0

```

```

c
c Transpose of C matrix from body #2 frame to IM #2 frame

```

```

c
    psi2 = 120.d0*pi/180.d0
    s2 = DSIN(psi2)
    c2 = DCOS(psi2)

```

```

    Ctr2(1,1)=c2
    Ctr2(2,1)=-s2
    Ctr2(3,1)=0.d0
    Ctr2(1,2)=s2
    Ctr2(2,2)=c2
    Ctr2(3,2)=0.d0
    Ctr2(1,3)=0.d0
    Ctr2(2,3)=0.d0
    Ctr2(3,3)=1.d0

```

```

c
c Transpose of C matrix from body #3 frame to IM #1 frame

```

```

c
    psi3 = 240.d0*pi/180.d0
    s3 = DSIN(psi3)
    c3 = DCOS(psi3)

```

```

    Ctr3(1,1)=c3
    Ctr3(2,1)=-s3
    Ctr3(3,1)=0.d0

```

```

        Ctr3(1,2)=s3
        Ctr3(2,2)=c3
        Ctr3(3,2)=0.d0
        Ctr3(1,3)=0.d0
        Ctr3(2,3)=0.d0
        Ctr3(3,3)=1.d0
    endif
c
c Determine a transpose of transformation matrix Ctrans from inertial
c frame to body 2 frame using three Euler angles (theta_x, theta_y, theta_z) obtained
c from IMU sensor fixed on C.M. of body 2.
c
    s1 = DSIN(u(10))
    c1 = DCOS(u(10))
    s2 = DSIN(u(11))
    c2 = DCOS(u(11))
    s3 = DSIN(u(12))
    c3 = DCOS(u(12))
c
c Transpose of C matrix from inertial frame to body 1 frame
c
    Ctrans(1,1)=c2*c3
    Ctrans(2,1)=-c2*s3
    Ctrans(3,1)=s2
    Ctrans(1,2)=s1*s2*c3+s3*c1
    Ctrans(2,2)=-s1*s2*s3+c3*c1
    Ctrans(3,2)=-s1*c2
    Ctrans(1,3)=-c1*s2*c3+s3*s1
    Ctrans(2,3)=c1*s2*s3+c3*s1
    Ctrans(3,3)=c1*c2
c
c Determine position sensor errors.
c
c
c Transform relative position vector from inertial frame IM #1 frame
c
    CALL MDM(Ctrans,u(1),temp(1),3,3,3,1)
    CALL MDM(Ctr1,temp(1),rvec(1),3,3,3,1)
    r(1)= rvec(1)
    r(2)= rvec(3)
c
c Transform relative position vector from inertial frame IM #2 frame
c
    CALL MDM(Ctrans,u(4),temp(1),3,3,3,1)
    CALL MDM(Ctr2,temp(1),rvec(1),3,3,3,1)

```

```

    r(3)= rvec(1)
    r(4)= rvec(3)
c
c Transform relative position vector from inertial frame IM #3 frame
c
    CALL MDM(Ctrans,u(7),temp(1),3,3,3,1)
    CALL MDM(Ctr3,temp(1),rvec(1),3,3,3,1)
    r(5)= rvec(1)
    r(6)= rvec(3)
C
C TRAANSFORM POSITION COMMAND AT THE C.M. OF PLATFORM FROM
C BODY #2 FRAME
C TO IM #1,2,3 FRAME.
C
    CALL MDM(TM,u(13),rcom(1),6,6,6,1)
c
c Determine position PID controller input by subtracting position sensor output
c from postion command at the C.M. of each IM.
c
    do 20 i=1,6
        r(6+i)=rcom(i)-r(i)
    20 continue
c
    RETURN
    END

```

Appendix C

g-LIIMIT TREETOPS Simulation Model

SIM CONTROL

1	SI	0	Title	GLCONFIG1
2	SI	0	Simulation stop time	200
3	SI	0	Plot data interval	1E-2
4	SI	0	Integration type (R,S or U)	R
5	SI	0	Step size (sec)	5E-4
6	SI	0	Sandia integration absolute and relative error	
7	SI	0	Linearization option (L,Z or N)	L
8	SI	0	Restart option (Y/N)	N
9	SI	0	Contact force computation option (Y/N)	N
10	SI	0	Constraint force computation option (Y/N)	N
11	SI	0	Small angle speedup option (All,Bypass,First,Nth)	A
12	SI	0	Mass matrix speedup option (All,Bypass,First,Nth)	A
13	SI	0	Non-Linear speedup option (All,Bypass,First,Nth)	A
14	SI	0	Constraint speedup option (All,Bypass,First,Nth)	A
15	SI	0	Constraint stabilization option (Y/N)	N
16	SI	0	Stabilization epsilon	

BODY

17	BO	1	Body ID number	1
18	BO	1	Type (Rigid,Flexible,NASTRAN)	R
19	BO	1	Number of modes	
20	BO	1	Modal calculation option (0, 1 or 2)	
21	BO	1	Foreshortening option (Y/N)	
22	BO	1	Model reduction method (NO,MS,MC,CC,QM,CV)	
23	BO	1	NASTRAN data file FORTRAN unit number (40 - 60)	
24	BO	1	Number of augmented nodes (0 if none)	
25	BO	1	Damping matrix option (NS,CD,HL,SD)	
26	BO	1	Constant damping ratio	
27	BO	1	Low frequency, High frequency ratios	
28	BO	1	Mode ID number, damping ratio	
29	BO	1	Conversion factors: Length,Mass,Force	
30	BO	1	Inertia reference node (0=Bdy Ref Frm; 1=mass cen)	1
31	BO	1	Moments of inertia (kg-m2) Ixx,Iyy,Izz	1.E7,1.E7,1.E7
32	BO	1	Products of inertia (kg-m2) Ixy,Ixz,Iyz	0,0,0
33	BO	1	Mass (kg)	1.E5
34	BO	1	Number of Nodes	12
35	BO	1	Node ID, Node coord. (meters) x,y,z	1,0,0,0.02
36	BO	1	Node ID, Node coord. (meters) x,y,z	2,0,0,0
37	BO	1	Node ID, Node coord. (meters) x,y,z	3,0,0.1226,0.0848
38	BO	1	Node ID, Node coord. (meters) x,y,z	4,-0.1062,-0.0613,0.0848
39	BO	1	Node ID, Node coord. (meters) x,y,z	5,0.1062,-0.0613,0.0848
40	BO	1	Node ID, Node coord. (meters) x,y,z	6,0.004,-0.02,0.067
41	BO	1	Node ID, Node coord. (meters) x,y,z	7,10.0686,-0.0787,-0.0205
42	BO	1	Node ID, Node coord. (meters) x,y,z	8,0.0686,9.9213,-0.0205
43	BO	1	Node ID, Node coord. (meters) x,y,z	9,0.0686,-0.0787,9.9795
44	BO	1	Node ID, Node coord. (meters) x,y,z	10,9.9314,-0.0787,-0.0205
45	BO	1	Node ID, Node coord. (meters) x,y,z	11,-0.0686,9.9213,-0.0205
46	BO	1	Node ID, Node coord. (meters) x,y,z	12,-0.0686,-0.0787,9.9795
47	BO	1	Node ID, Node structural joint ID	
48	BO	2	Body ID number	2
49	BO	2	Type (Rigid,Flexible,NASTRAN)	R
50	BO	2	Number of modes	
51	BO	2	Modal calculation option (0, 1 or 2)	
52	BO	2	Foreshortening option (Y/N)	
53	BO	2	Model reduction method (NO,MS,MC,CC,QM,CV)	
54	BO	2	NASTRAN data file FORTRAN unit number (40 - 60)	
55	BO	2	Number of augmented nodes (0 if none)	
56	BO	2	Damping matrix option (NS,CD,HL,SD)	
57	BO	2	Constant damping ratio	
58	BO	2	Low frequency, High frequency ratios	
59	BO	2	Mode ID number, damping ratio	
60	BO	2	Conversion factors: Length,Mass,Force	
61	BO	2	Inertia reference node (0=Bdy Ref Frm; 1=mass cen)	1
62	BO	2	Moments of inertia (kg-m2) Ixx,Iyy,Izz	0.0793,0.0807,0.1407
63	BO	2	Products of inertia (kg-m2) Ixy,Ixz,Iyz	-0.0004,0,-0.0002

64 BO	2 Mass (kg)	7.8681
65 BO	2 Number of Nodes	13
66 BO	2 Node ID, Node coord. (meters) x,y,z	1,0.004,-0.020,0.067
67 BO	2 Node ID, Node coord. (meters) x,y,z	2,0,0,0
68 BO	2 Node ID, Node coord. (meters) x,y,z	3,0,0.0411,0.0747
69 BO	2 Node ID, Node coord. (meters) x,y,z	4,-0.0356,-0.0206,0.0747
70 BO	2 Node ID, Node coord. (meters) x,y,z	5,0.0356,-0.0206,0.0747
71 BO	2 Node ID, Node coord. (meters) x,y,z	6,0,0.1226,0.0848
72 BO	2 Node ID, Node coord. (meters) x,y,z	7,-0.1062,-0.0613,0.0848
73 BO	2 Node ID, Node coord. (meters) x,y,z	8,0.1062,-0.0613,0.0848
74 BO	2 Node ID, Node coord. (meters) x,y,z	9,0,0.1226,0.0848
75 BO	2 Node ID, Node coord. (meters) x,y,z	10,-0.1062,-0.0613,0.0848
76 BO	2 Node ID, Node coord. (meters) x,y,z	11,0.1062,-0.0613,0.0848
77 BO	2 Node ID, Node coord. (meters) x,y,z	12,0.0686,-0.0787,-0.0205
78 BO	2 Node ID, Node coord. (meters) x,y,z	13,-0.0686,-0.0787,-0.0205
79 BO	2 Node ID, Node structural joint ID	

HINGE

80 HI	1 Hinge ID number	1
81 HI	1 Inboard body ID, Outboard body ID	0,1
82 HI	1 "p" node ID, "q" node ID	0,2
83 HI	1 Number of rotation DOFs, Rotation option (F or G)	3,F
84 HI	1 L1 unit vector in inboard body coord. x,y,z	1,0,0
85 HI	1 L1 unit vector in outboard body coord. x,y,z	1,0,0
86 HI	1 L2 unit vector in inboard body coord. x,y,z	
87 HI	1 L2 unit vector in outboard body coord. x,y,z	
88 HI	1 L3 unit vector in inboard body coord. x,y,z	0,0,1
89 HI	1 L3 unit vector in outboard body coord. x,y,z	0,0,1
90 HI	1 Initial rotation angles (deg)	0 0 0
91 HI	1 Initial rotation rates (deg/sec)	0 0 0
92 HI	1 Rotation stiffness (newton-meters/rad)	0 0 0
93 HI	1 Rotation damping (newton-meters/rad/sec)	0 0 0
94 HI	1 Null torque angles (deg)	0 0 0
95 HI	1 Number of translation DOFs	3
96 HI	1 First translation unit vector g1	1 0 0
97 HI	1 Second translation unit vector g2	0 1 0
98 HI	1 Third translation unit vector g3	0 0 1
99 HI	1 Initial translation (meters)	0,0,0
100 HI	1 Initial translation velocity (meters/sec)	0 0 0
101 HI	1 Translation stiffness (newtons/meters)	0 0 0
102 HI	1 Translation damping (newtons/meter/sec)	0 0 0
103 HI	1 Null force translations	0 0 0

104 HI	2 Hinge ID number	2
105 HI	2 Inboard body ID, Outboard body ID	1,2
106 HI	2 "p" node ID, "q" node ID	6,1
107 HI	2 Number of rotation DOFs, Rotation option (F or G)	3
108 HI	2 L1 unit vector in inboard body coord. x,y,z	1,0,0
109 HI	2 L1 unit vector in outboard body coord. x,y,z	1,0,0
110 HI	2 L2 unit vector in inboard body coord. x,y,z	
111 HI	2 L2 unit vector in outboard body coord. x,y,z	
112 HI	2 L3 unit vector in inboard body coord. x,y,z	0,0,1
113 HI	2 L3 unit vector in outboard body coord. x,y,z	0,0,1
114 HI	2 Initial rotation angles (deg)	0 0 0
115 HI	2 Initial rotation rates (deg/sec)	0 0 0
116 HI	2 Rotation stiffness (newton-meters/rad)	0 0 0
117 HI	2 Rotation damping (newton-meters/rad/sec)	0 0 0
118 HI	2 Null torque angles (deg)	0 0 0
119 HI	2 Number of translation DOFs	3
120 HI	2 First translation unit vector g1	1 0 0
121 HI	2 Second translation unit vector g2	0 1 0
122 HI	2 Third translation unit vector g3	0 0 1
123 HI	2 Initial translation (meters)	0.0,0.0,0.0
124 HI	2 Initial translation velocity (meters/sec)	0 0 0
125 HI	2 Translation stiffness (newtons/meters)	0 0 0
126 HI	2 Translation damping (newtons/meter/sec)	0 0 0
127 HI	2 Null force translations	0 0 0

SENSOR

128 SE	1 Sensor ID number	1
129 SE	1 Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
130 SE	1 Mounting point body ID, Mounting point node ID	2,1

131 SE	1	Second mounting point body ID, Second node ID	
132 SE	1	Input axis unit vector (IA) x,y,z	1,0,0
133 SE	1	Mounting point Hinge index, Axis index	
134 SE	1	First focal plane unit vector (Fp1) x,y,z	
135 SE	1	Second focal plane unit vector (Fp2) x,y,z	
136 SE	1	Sun/Star unit vector (Us) x,y,z	
137 SE	1	Euler Angle Sequence (1-6)	
138 SE	1	CMG ID number and Gimbal number	
139 SE	2	Sensor ID number	2
140 SE	2	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
141 SE	2	Mounting point body ID, Mounting point node ID	2,1
142 SE	2	Second mounting point body ID, Second node ID	
143 SE	2	Input axis unit vector (IA) x,y,z	0,1,0
144 SE	2	Mounting point Hinge index, Axis index	
145 SE	2	First focal plane unit vector (Fp1) x,y,z	
146 SE	2	Second focal plane unit vector (Fp2) x,y,z	
147 SE	2	Sun/Star unit vector (Us) x,y,z	
148 SE	2	Euler Angle Sequence (1-6)	
149 SE	2	CMG ID number and Gimbal number	
150 SE	3	Sensor ID number	3
151 SE	3	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
152 SE	3	Mounting point body ID, Mounting point node ID	2,1
153 SE	3	Second mounting point body ID, Second node ID	
154 SE	3	Input axis unit vector (IA) x,y,z	0,0,1
155 SE	3	Mounting point Hinge index, Axis index	
156 SE	3	First focal plane unit vector (Fp1) x,y,z	
157 SE	3	Second focal plane unit vector (Fp2) x,y,z	
158 SE	3	Sun/Star unit vector (Us) x,y,z	
159 SE	3	Euler Angle Sequence (1-6)	
160 SE	3	CMG ID number and Gimbal number	
161 SE	101	Sensor ID number	101
162 SE	101	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
163 SE	101	Mounting point body ID, Mounting point node ID	2,3
164 SE	101	Second mounting point body ID, Second node ID	
165 SE	101	Input axis unit vector (IA) x,y,z	1,0,0
166 SE	101	Mounting point Hinge index, Axis index	
167 SE	101	First focal plane unit vector (Fp1) x,y,z	
168 SE	101	Second focal plane unit vector (Fp2) x,y,z	
169 SE	101	Sun/Star unit vector (Us) x,y,z	
170 SE	101	Euler Angle Sequence (1-6)	
171 SE	101	CMG ID number and Gimbal number	
172 SE	102	Sensor ID number	102
173 SE	102	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
174 SE	102	Mounting point body ID, Mounting point node ID	2,3
175 SE	102	Second mounting point body ID, Second node ID	
176 SE	102	Input axis unit vector (IA) x,y,z	0,0,1
177 SE	102	Mounting point Hinge index, Axis index	
178 SE	102	First focal plane unit vector (Fp1) x,y,z	
179 SE	102	Second focal plane unit vector (Fp2) x,y,z	
180 SE	102	Sun/Star unit vector (Us) x,y,z	
181 SE	102	Euler Angle Sequence (1-6)	
182 SE	102	CMG ID number and Gimbal number	
183 SE	201	Sensor ID number	201
184 SE	201	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
185 SE	201	Mounting point body ID, Mounting point node ID	2,4
186 SE	201	Second mounting point body ID, Second node ID	
187 SE	201	Input axis unit vector (IA) x,y,z	-0.5,0.86603,0
188 SE	201	Mounting point Hinge index, Axis index	
189 SE	201	First focal plane unit vector (Fp1) x,y,z	
190 SE	201	Second focal plane unit vector (Fp2) x,y,z	
191 SE	201	Sun/Star unit vector (Us) x,y,z	
192 SE	201	Euler Angle Sequence (1-6)	
193 SE	201	CMG ID number and Gimbal number	
194 SE	202	Sensor ID number	202
195 SE	202	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
196 SE	202	Mounting point body ID, Mounting point node ID	2,4
197 SE	202	Second mounting point body ID, Second node ID	
198 SE	202	Input axis unit vector (IA) x,y,z	0,0,1
199 SE	202	Mounting point Hinge index, Axis index	
200 SE	202	First focal plane unit vector (Fp1) x,y,z	

201 SE 202	Second focal plane unit vector (Fp2) x,y,z	
202 SE 202	Sun/Star unit vector (Us) x,y,z	
203 SE 202	Euler Angle Sequence (1-6)	
204 SE 202	CMG ID number and Gimbal number	
205 SE 301	Sensor ID number	301
206 SE 301	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
207 SE 301	Mounting point body ID, Mounting point node ID	2,5
208 SE 301	Second mounting point body ID, Second node ID	
209 SE 301	Input axis unit vector (IA) x,y,z	-0.5,-0.86603,0
210 SE 301	Mounting point Hinge index, Axis index	
211 SE 301	First focal plane unit vector (Fp1) x,y,z	
212 SE 301	Second focal plane unit vector (Fp2) x,y,z	
213 SE 301	Sun/Star unit vector (Us) x,y,z	
214 SE 301	Euler Angle Sequence (1-6)	
215 SE 301	CMG ID number and Gimbal number	
216 SE 302	Sensor ID number	302
217 SE 302	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	AC
218 SE 302	Mounting point body ID, Mounting point node ID	2,5
219 SE 302	Second mounting point body ID, Second node ID	
220 SE 302	Input axis unit vector (IA) x,y,z	0,0,1
221 SE 302	Mounting point Hinge index, Axis index	
222 SE 302	First focal plane unit vector (Fp1) x,y,z	
223 SE 302	Second focal plane unit vector (Fp2) x,y,z	
224 SE 302	Sun/Star unit vector (Us) x,y,z	
225 SE 302	Euler Angle Sequence (1-6)	
226 SE 302	CMG ID number and Gimbal number	
227 SE 701	Sensor ID number	701
228 SE 701	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	P3
229 SE 701	Mounting point body ID, Mounting point node ID	1,3
230 SE 701	Second mounting point body ID, Second node ID	2,6
231 SE 701	Input axis unit vector (IA) x,y,z	
232 SE 701	Mounting point Hinge index, Axis index	
233 SE 701	First focal plane unit vector (Fp1) x,y,z	
234 SE 701	Second focal plane unit vector (Fp2) x,y,z	
235 SE 701	Sun/Star unit vector (Us) x,y,z	
236 SE 701	Euler Angle Sequence (1-6)	
237 SE 701	CMG ID number and Gimbal number	
238 SE 801	Sensor ID number	801
239 SE 801	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	P3
240 SE 801	Mounting point body ID, Mounting point node ID	1,4
241 SE 801	Second mounting point body ID, Second node ID	2,7
242 SE 801	Input axis unit vector (IA) x,y,z	
243 SE 801	Mounting point Hinge index, Axis index	
244 SE 801	First focal plane unit vector (Fp1) x,y,z	
245 SE 801	Second focal plane unit vector (Fp2) x,y,z	
246 SE 801	Sun/Star unit vector (Us) x,y,z	
247 SE 801	Euler Angle Sequence (1-6)	
248 SE 801	CMG ID number and Gimbal number	
249 SE 901	Sensor ID number	901
250 SE 901	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	P3
251 SE 901	Mounting point body ID, Mounting point node ID	1,5
252 SE 901	Second mounting point body ID, Second node ID	2,8
253 SE 901	Input axis unit vector (IA) x,y,z	
254 SE 901	Mounting point Hinge index, Axis index	
255 SE 901	First focal plane unit vector (Fp1) x,y,z	
256 SE 901	Second focal plane unit vector (Fp2) x,y,z	
257 SE 901	Sun/Star unit vector (Us) x,y,z	
258 SE 901	Euler Angle Sequence (1-6)	
259 SE 901	CMG ID number and Gimbal number	
260 SE 911	Sensor ID number	911
261 SE 911	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	P3
262 SE 911	Mounting point body ID, Mounting point node ID	1,6
263 SE 911	Second mounting point body ID, Second node ID	2,1
264 SE 911	Input axis unit vector (IA) x,y,z	
265 SE 911	Mounting point Hinge index, Axis index	
266 SE 911	First focal plane unit vector (Fp1) x,y,z	
267 SE 911	Second focal plane unit vector (Fp2) x,y,z	
268 SE 911	Sun/Star unit vector (Us) x,y,z	
269 SE 911	Euler Angle Sequence (1-6)	
270 SE 911	CMG ID number and Gimbal number	

271	SE 912	Sensor ID number	912
272	SE 912	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	IM
273	SE 912	Mounting point body ID, Mounting point node ID	2,1
274	SE 912	Second mounting point body ID, Second node ID	
275	SE 912	Input axis unit vector (IA) x,y,z	
276	SE 912	Mounting point Hinge index, Axis index	
277	SE 912	First focal plane unit vector (Fp1) x,y,z	
278	SE 912	Second focal plane unit vector (Fp2) x,y,z	
279	SE 912	Sun/Star unit vector (Us) x,y,z	
280	SE 912	Euler Angle Sequence (1-6)	1
281	SE 912	CMG ID number and Gimbal number	
282	SE 921	Sensor ID number	921
283	SE 921	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	P3
284	SE 921	Mounting point body ID, Mounting point node ID	0,0
285	SE 921	Second mounting point body ID, Second node ID	1,1
286	SE 921	Input axis unit vector (IA) x,y,z	
287	SE 921	Mounting point Hinge index, Axis index	
288	SE 921	First focal plane unit vector (Fp1) x,y,z	
289	SE 921	Second focal plane unit vector (Fp2) x,y,z	
290	SE 921	Sun/Star unit vector (Us) x,y,z	
291	SE 921	Euler Angle Sequence (1-6)	
292	SE 921	CMG ID number and Gimbal number	
293	SE 922	Sensor ID number	922
294	SE 922	Type (G,R,AN,V,P,AC,T,I,SU,ST,IM,P3,V3,CR,CT)	IM
295	SE 922	Mounting point body ID, Mounting point node ID	1,2
296	SE 922	Second mounting point body ID, Second node ID	
297	SE 922	Input axis unit vector (IA) x,y,z	
298	SE 922	Mounting point Hinge index, Axis index	
299	SE 922	First focal plane unit vector (Fp1) x,y,z	
300	SE 922	Second focal plane unit vector (Fp2) x,y,z	
301	SE 922	Sun/Star unit vector (Us) x,y,z	
302	SE 922	Euler Angle Sequence (1-6)	1
303	SE 922	CMG ID number and Gimbal number	
ACTR			
304	AC	1 Actuator ID number	1
305	AC	1 Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
306	AC	1 Actuator location; Node or Hinge (N or H)	
307	AC	1 Mounting point body ID number, node ID number	1,2
308	AC	1 Second mounting point body ID, second node ID	
309	AC	1 Output axis unit vector x,y,z	1,0,0
310	AC	1 Mounting point Hinge index, Axis index	
311	AC	1 Rotor spin axis unit vector x,y,z	
312	AC	1 Initial rotor momentum, H	
313	AC	1 Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
314	AC	1 Outer gimbal axis unit vector x,y,z	
315	AC	1 Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
316	AC	1 Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
317	AC	1 Inner gimbal axis unit vector x,y,z	
318	AC	1 In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
319	AC	1 Initial length and rate, y(to) and ydot(to)	
320	AC	1 Constants; K1 or wo, n or zeta, Kg, Jm	
321	AC	1 Non-linearities; TLim, Tco, Dz	
322	AC	2 Actuator ID number	2
323	AC	2 Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
324	AC	2 Actuator location; Node or Hinge (N or H)	
325	AC	2 Mounting point body ID number, node ID number	1,2
326	AC	2 Second mounting point body ID, second node ID	
327	AC	2 Output axis unit vector x,y,z	0,1,0
328	AC	2 Mounting point Hinge index, Axis index	
329	AC	2 Rotor spin axis unit vector x,y,z	
330	AC	2 Initial rotor momentum, H	
331	AC	2 Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
332	AC	2 Outer gimbal axis unit vector x,y,z	
333	AC	2 Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
334	AC	2 Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
335	AC	2 Inner gimbal axis unit vector x,y,z	
336	AC	2 In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
337	AC	2 Initial length and rate, y(to) and ydot(to)	
338	AC	2 Constants; K1 or wo, n or zeta, Kg, Jm	

339	AC	2	Non-linearities; TLim, Tco, Dz	
340	AC	3	Actuator ID number	3
341	AC	3	Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
342	AC	3	Actuator location; Node or Hinge (N or H)	
343	AC	3	Mounting point body ID number, node ID number	1,2
344	AC	3	Second mounting point body ID, second node ID	
345	AC	3	Output axis unit vector x,y,z	0,0,1
346	AC	3	Mounting point Hinge index, Axis index	
347	AC	3	Rotor spin axis unit vector x,y,z	
348	AC	3	Initial rotor momentum, H	
349	AC	3	Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
350	AC	3	Outer gimbal axis unit vector x,y,z	
351	AC	3	Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
352	AC	3	Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
353	AC	3	Inner gimbal axis unit vector x,y,z	
354	AC	3	In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
355	AC	3	Initial length and rate, y(to) and ydot(to)	
356	AC	3	Constants; Kl or wo, n or zeta, Kg, Jm	
357	AC	3	Non-linearities; TLim, Tco, Dz	
358	AC	101	Actuator ID number	101
359	AC	101	Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
360	AC	101	Actuator location; Node or Hinge (N or H)	
361	AC	101	Mounting point body ID number, node ID number	2,9
362	AC	101	Second mounting point body ID, second node ID	
363	AC	101	Output axis unit vector x,y,z	1,0,0
364	AC	101	Mounting point Hinge index, Axis index	
365	AC	101	Rotor spin axis unit vector x,y,z	
366	AC	101	Initial rotor momentum, H	
367	AC	101	Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
368	AC	101	Outer gimbal axis unit vector x,y,z	
369	AC	101	Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
370	AC	101	Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
371	AC	101	Inner gimbal axis unit vector x,y,z	
372	AC	101	In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
373	AC	101	Initial length and rate, y(to) and ydot(to)	
374	AC	101	Constants; Kl or wo, n or zeta, Kg, Jm	
375	AC	101	Non-linearities; TLim, Tco, Dz	
376	AC	102	Actuator ID number	102
377	AC	102	Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
378	AC	102	Actuator location; Node or Hinge (N or H)	
379	AC	102	Mounting point body ID number, node ID number	2,9
380	AC	102	Second mounting point body ID, second node ID	
381	AC	102	Output axis unit vector x,y,z	0,0,1
382	AC	102	Mounting point Hinge index, Axis index	
383	AC	102	Rotor spin axis unit vector x,y,z	
384	AC	102	Initial rotor momentum, H	
385	AC	102	Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
386	AC	102	Outer gimbal axis unit vector x,y,z	
387	AC	102	Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
388	AC	102	Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
389	AC	102	Inner gimbal axis unit vector x,y,z	
390	AC	102	In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
391	AC	102	Initial length and rate, y(to) and ydot(to)	
392	AC	102	Constants; Kl or wo, n or zeta, Kg, Jm	
393	AC	102	Non-linearities; TLim, Tco, Dz	
394	AC	201	Actuator ID number	201
395	AC	201	Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
396	AC	201	Actuator location; Node or Hinge (N or H)	
397	AC	201	Mounting point body ID number, node ID number	2,10
398	AC	201	Second mounting point body ID, second node ID	
399	AC	201	Output axis unit vector x,y,z	-0.5,0.86603,0
400	AC	201	Mounting point Hinge index, Axis index	
401	AC	201	Rotor spin axis unit vector x,y,z	
402	AC	201	Initial rotor momentum, H	
403	AC	201	Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
404	AC	201	Outer gimbal axis unit vector x,y,z	
405	AC	201	Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
406	AC	201	Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
407	AC	201	Inner gimbal axis unit vector x,y,z	
408	AC	201	In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
409	AC	201	Initial length and rate, y(to) and ydot(to)	
410	AC	201	Constants; Kl or wo, n or zeta, Kg, Jm	

411	AC	201	Non-linearities; TLim, Tco, Dz	
412	AC	202	Actuator ID number	202
413	AC	202	Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
414	AC	202	Actuator location; Node or Hinge (N or H)	
415	AC	202	Mounting point body ID number, node ID number	2,10
416	AC	202	Second mounting point body ID, second node ID	
417	AC	202	Output axis unit vector x,y,z	0,0,1
418	AC	202	Mounting point Hinge index, Axis index	
419	AC	202	Rotor spin axis unit vector x,y,z	
420	AC	202	Initial rotor momentum, H	
421	AC	202	Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
422	AC	202	Outer gimbal axis unit vector x,y,z	
423	AC	202	Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
424	AC	202	Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
425	AC	202	Inner gimbal axis unit vector x,y,z	
426	AC	202	In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
427	AC	202	Initial length and rate, y(to) and ydot(to)	
428	AC	202	Constants; K1 or wo, n or zeta, Kg, Jm	
429	AC	202	Non-linearities; TLim, Tco, Dz	
430	AC	301	Actuator ID number	301
431	AC	301	Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
432	AC	301	Actuator location; Node or Hinge (N or H)	
433	AC	301	Mounting point body ID number, node ID number	2,11
434	AC	301	Second mounting point body ID, second node ID	
435	AC	301	Output axis unit vector x,y,z	-0.5,-0.86603,0
436	AC	301	Mounting point Hinge index, Axis index	
437	AC	301	Rotor spin axis unit vector x,y,z	
438	AC	301	Initial rotor momentum, H	
439	AC	301	Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
440	AC	301	Outer gimbal axis unit vector x,y,z	
441	AC	301	Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
442	AC	301	Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
443	AC	301	Inner gimbal axis unit vector x,y,z	
444	AC	301	In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
445	AC	301	Initial length and rate, y(to) and ydot(to)	
446	AC	301	Constants; K1 or wo, n or zeta, Kg, Jm	
447	AC	301	Non-linearities; TLim, Tco, Dz	
448	AC	302	Actuator ID number	302
449	AC	302	Type(J,H,MO,T,B,MA,SG,DG,W,L,M1-M7)	J
450	AC	302	Actuator location; Node or Hinge (N or H)	
451	AC	302	Mounting point body ID number, node ID number	2,11
452	AC	302	Second mounting point body ID, second node ID	
453	AC	302	Output axis unit vector x,y,z	0,0,1
454	AC	302	Mounting point Hinge index, Axis index	
455	AC	302	Rotor spin axis unit vector x,y,z	
456	AC	302	Initial rotor momentum, H	
457	AC	302	Outer gimbal- angle(deg),inertia,friction(D,S,B,N)	
458	AC	302	Outer gimbal axis unit vector x,y,z	
459	AC	302	Out gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
460	AC	302	Inner gimbal- angle(deg),inertia,friction(D,S,B,N)	
461	AC	302	Inner gimbal axis unit vector x,y,z	
462	AC	302	In gim fric (Tfi,Tgfo,GAM)/(Tfi,M,D,Kf)/(m,M,B,k)	
463	AC	302	Initial length and rate, y(to) and ydot(to)	
464	AC	302	Constants; K1 or wo, n or zeta, Kg, Jm	
465	AC	302	Non-linearities; TLim, Tco, Dz	
CONTROLLER				
466	CO	1	Controller ID number	1
467	CO	1	Controller type (CB,CM,DB,DM,UC,UD)	DB
468	CO	1	Sample time (sec)	1E-3
469	CO	1	Number of inputs, Number of outputs	24,6
470	CO	1	Number of states	
471	CO	1	Output No., Input type (I,S,T), Input ID, Gain	1,S,101,1
472	CO	1	Output No., Input type (I,S,T), Input ID, Gain	2,S,102,1
473	CO	1	Output No., Input type (I,S,T), Input ID, Gain	3,S,103,1
474	CO	1	Output No., Input type (I,S,T), Input ID, Gain	4,S,104,1
475	CO	1	Output No., Input type (I,S,T), Input ID, Gain	5,S,105,1
476	CO	1	Output No., Input type (I,S,T), Input ID, Gain	6,S,106,1
477	CO	2	Controller ID number	2
478	CO	2	Controller type (CB,CM,DB,DM,UC,UD)	DB

479 CO	2 Sample time (sec)	1E-1
480 CO	2 Number of inputs, Number of outputs	6,6
481 CO	2 Number of states	
482 CO	2 Output No., Input type (I,S,T), Input ID, Gain	1,S,201,3
483 CO	2 Output No., Input type (I,S,T), Input ID, Gain	2,S,202,3
484 CO	2 Output No., Input type (I,S,T), Input ID, Gain	3,S,203,3
485 CO	2 Output No., Input type (I,S,T), Input ID, Gain	4,S,204,3
486 CO	2 Output No., Input type (I,S,T), Input ID, Gain	5,S,205,3
487 CO	2 Output No., Input type (I,S,T), Input ID, Gain	6,S,206,3
488 CO	3 Controller ID number	3
489 CO	3 Controller type (CB,CM,DB,DM,UC,UD)	UC
490 CO	3 Sample time (sec)	
491 CO	3 Number of inputs, Number of outputs	18,12
492 CO	3 Number of states	0
493 CO	3 Output No., Input type (I,S,T), Input ID, Gain	
SUMM JUNC		
494 SU	1 Summing junction ID number	1
495 SU	1 Controller ID number	1
496 SU	1 Number of inputs to summing junction	3
497 SU	1 Input number, Input type (I,S,T), Input ID no, Gain	1,I,1,1
498 SU	1 Input number, Input type (I,S,T), Input ID no, Gain	2,I,7,0
499 SU	1 Input number, Input type (I,S,T), Input ID no, Gain	3,T,11,0
500 SU	2 Summing junction ID number	2
501 SU	2 Controller ID number	1
502 SU	2 Number of inputs to summing junction	3
503 SU	2 Input number, Input type (I,S,T), Input ID no, Gain	1,I,2,1
504 SU	2 Input number, Input type (I,S,T), Input ID no, Gain	2,I,8,0
505 SU	2 Input number, Input type (I,S,T), Input ID no, Gain	3,T,12,0
506 SU	3 Summing junction ID number	3
507 SU	3 Controller ID number	1
508 SU	3 Number of inputs to summing junction	3
509 SU	3 Input number, Input type (I,S,T), Input ID no, Gain	1,I,3,1
510 SU	3 Input number, Input type (I,S,T), Input ID no, Gain	2,I,9,0
511 SU	3 Input number, Input type (I,S,T), Input ID no, Gain	3,T,13,0
512 SU	4 Summing junction ID number	4
513 SU	4 Controller ID number	1
514 SU	4 Number of inputs to summing junction	3
515 SU	4 Input number, Input type (I,S,T), Input ID no, Gain	1,I,4,1
516 SU	4 Input number, Input type (I,S,T), Input ID no, Gain	2,I,10,0
517 SU	4 Input number, Input type (I,S,T), Input ID no, Gain	3,T,14,0
518 SU	5 Summing junction ID number	5
519 SU	5 Controller ID number	1
520 SU	5 Number of inputs to summing junction	3
521 SU	5 Input number, Input type (I,S,T), Input ID no, Gain	1,I,5,1
522 SU	5 Input number, Input type (I,S,T), Input ID no, Gain	2,I,11,0
523 SU	5 Input number, Input type (I,S,T), Input ID no, Gain	3,T,15,0
524 SU	6 Summing junction ID number	6
525 SU	6 Controller ID number	1
526 SU	6 Number of inputs to summing junction	3
527 SU	6 Input number, Input type (I,S,T), Input ID no, Gain	1,I,6,1
528 SU	6 Input number, Input type (I,S,T), Input ID no, Gain	2,I,12,0
529 SU	6 Input number, Input type (I,S,T), Input ID no, Gain	3,T,16,0
530 SU	11 Summing junction ID number	11
531 SU	11 Controller ID number	1
532 SU	11 Number of inputs to summing junction	2
533 SU	11 Input number, Input type (I,S,T), Input ID no, Gain	1,I,19,1
534 SU	11 Input number, Input type (I,S,T), Input ID no, Gain	2,S,1,-1
535 SU	12 Summing junction ID number	12
536 SU	12 Controller ID number	1
537 SU	12 Number of inputs to summing junction	2
538 SU	12 Input number, Input type (I,S,T), Input ID no, Gain	1,I,20,1
539 SU	12 Input number, Input type (I,S,T), Input ID no, Gain	2,S,2,-1
540 SU	13 Summing junction ID number	13
541 SU	13 Controller ID number	1

542	SU	13	Number of inputs to summing junction	2	
543	SU	13	Input number,Input type(I,S,T),Input ID no,Gain	1,I,21,1	
544	SU	13	Input number,Input type(I,S,T),Input ID no,Gain	2,S,3,-1	
545	SU	14	Summing junction ID number	14	
546	SU	14	Controller ID number	1	
547	SU	14	Number of inputs to summing junction	2	
548	SU	14	Input number,Input type(I,S,T),Input ID no,Gain	1,I,22,1	
549	SU	14	Input number,Input type(I,S,T),Input ID no,Gain	2,S,4,-1	
550	SU	15	Summing junction ID number	15	
551	SU	15	Controller ID number	1	
552	SU	15	Number of inputs to summing junction	2	
553	SU	15	Input number,Input type(I,S,T),Input ID no,Gain	1,I,23,1	
554	SU	15	Input number,Input type(I,S,T),Input ID no,Gain	2,S,5,-1	
555	SU	16	Summing junction ID number	16	
556	SU	16	Controller ID number	1	
557	SU	16	Number of inputs to summing junction	2	
558	SU	16	Input number,Input type(I,S,T),Input ID no,Gain	1,I,24,1	
559	SU	16	Input number,Input type(I,S,T),Input ID no,Gain	2,S,6,-1	
560	SU	101	Summing junction ID number	101	
561	SU	101	Controller ID number	1	
562	SU	101	Number of inputs to summing junction	3	
563	SU	101	Input number,Input type(I,S,T),Input ID no,Gain	1,S,11 , 0.	
564	SU	101	Input number,Input type(I,S,T),Input ID no,Gain	2,T,121, 3000	
565	SU	101	Input number,Input type(I,S,T),Input ID no,Gain	3,T,131, 0.0	
566	SU	102	Summing junction ID number	102	
567	SU	102	Controller ID number	1	
568	SU	102	Number of inputs to summing junction	3	
569	SU	102	Input number,Input type(I,S,T),Input ID no,Gain	1,S,12 , 0.	
570	SU	102	Input number,Input type(I,S,T),Input ID no,Gain	2,T,122, 3000	
571	SU	102	Input number,Input type(I,S,T),Input ID no,Gain	3,T,132, 0.0	
572	SU	103	Summing junction ID number	103	
573	SU	103	Controller ID number	1	
574	SU	103	Number of inputs to summing junction	3	
575	SU	103	Input number,Input type(I,S,T),Input ID no,Gain	1,S,13 , 0.	
576	SU	103	Input number,Input type(I,S,T),Input ID no,Gain	2,T,123, 3000	
577	SU	103	Input number,Input type(I,S,T),Input ID no,Gain	3,T,133, 0.0	
578	SU	104	Summing junction ID number	104	
579	SU	104	Controller ID number	1	
580	SU	104	Number of inputs to summing junction	3	
581	SU	104	Input number,Input type(I,S,T),Input ID no,Gain	1,S,14 , 0.	
582	SU	104	Input number,Input type(I,S,T),Input ID no,Gain	2,T,124, 3000	
583	SU	104	Input number,Input type(I,S,T),Input ID no,Gain	3,T,134, 0.0	
584	SU	105	Summing junction ID number	105	
585	SU	105	Controller ID number	1	
586	SU	105	Number of inputs to summing junction	3	
587	SU	105	Input number,Input type(I,S,T),Input ID no,Gain	1,S,15 , 0.	
588	SU	105	Input number,Input type(I,S,T),Input ID no,Gain	2,T,125, 3000	
589	SU	105	Input number,Input type(I,S,T),Input ID no,Gain	3,T,135, 0.0	
590	SU	106	Summing junction ID number	106	
591	SU	106	Controller ID number	1	
592	SU	106	Number of inputs to summing junction	3	
593	SU	106	Input number,Input type(I,S,T),Input ID no,Gain	1,S,16 , 0.	
594	SU	106	Input number,Input type(I,S,T),Input ID no,Gain	2,T,126, 3000	
595	SU	106	Input number,Input type(I,S,T),Input ID no,Gain	3,T,136, 0.0	
596	SU	201	Summing junction ID number	201	
597	SU	201	Controller ID number	2	
598	SU	201	Number of inputs to summing junction	3	
599	SU	201	Input number,Input type(I,S,T),Input ID no,Gain	1,I,1 , 1.2E-3	
600	SU	201	Input number,Input type(I,S,T),Input ID no,Gain	2,T,221, 1.25E-5	
601	SU	201	Input number,Input type(I,S,T),Input ID no,Gain	3,T,231, 3.1E-3	
602	SU	202	Summing junction ID number	202	
603	SU	202	Controller ID number	2	
604	SU	202	Number of inputs to summing junction	3	
605	SU	202	Input number,Input type(I,S,T),Input ID no,Gain	1,I,2 , 1.2E-3	
606	SU	202	Input number,Input type(I,S,T),Input ID no,Gain	2,T,222, 1.25E-5	

607	SU	202	Input number,Input type(I,S,T),Input ID no,Gain	3,T,232, 3.1E-3
608	SU	203	Summing junction ID number	203
609	SU	203	Controller ID number	2
610	SU	203	Number of inputs to summing junction	3
611	SU	203	Input number,Input type(I,S,T),Input ID no,Gain	1,I,3 , 1.2E-3
612	SU	203	Input number,Input type(I,S,T),Input ID no,Gain	2,T,223, 1.25E-5
613	SU	203	Input number,Input type(I,S,T),Input ID no,Gain	3,T,233, 3.1E-3
614	SU	204	Summing junction ID number	204
615	SU	204	Controller ID number	2
616	SU	204	Number of inputs to summing junction	3
617	SU	204	Input number,Input type(I,S,T),Input ID no,Gain	1,I,4 , 1.2E-3
618	SU	204	Input number,Input type(I,S,T),Input ID no,Gain	2,T,224, 1.25E-5
619	SU	204	Input number,Input type(I,S,T),Input ID no,Gain	3,T,234, 3.1E-3
620	SU	205	Summing junction ID number	205
621	SU	205	Controller ID number	2
622	SU	205	Number of inputs to summing junction	3
623	SU	205	Input number,Input type(I,S,T),Input ID no,Gain	1,I,5 , 1.2E-3
624	SU	205	Input number,Input type(I,S,T),Input ID no,Gain	2,T,225, 1.25E-5
625	SU	205	Input number,Input type(I,S,T),Input ID no,Gain	3,T,235, 3.1E-3
626	SU	206	Summing junction ID number	206
627	SU	206	Controller ID number	2
628	SU	206	Number of inputs to summing junction	3
629	SU	206	Input number,Input type(I,S,T),Input ID no,Gain	1,I,6 , 1.2E-3
630	SU	206	Input number,Input type(I,S,T),Input ID no,Gain	2,T,226, 1.25E-5
631	SU	206	Input number,Input type(I,S,T),Input ID no,Gain	3,T,236, 3.1E-3
TRANSFER FUN				
632	TR	11	Transfer function ID number	11
633	TR	11	Controller ID number	1
634	TR	11	Input type (I,S or T), Input ID number	I,13
635	TR	11	Order of numerator	2
636	TR	11	Numerator coefficients (4 per line max)	0, -1, 1.1257
637	TR	11	Order of denominator	2
638	TR	11	Denominator coefficients (4 per line max)	1, -3.0681, 2.0688
639	TR	11	Transfer function gain	6.2832E-5
640	TR	12	Transfer function ID number	12
641	TR	12	Controller ID number	1
642	TR	12	Input type (I,S or T), Input ID number	I,14
643	TR	12	Order of numerator	2
644	TR	12	Numerator coefficients (4 per line max)	0, -1, 1.1257
645	TR	12	Order of denominator	2
646	TR	12	Denominator coefficients (4 per line max)	1, -3.0681, 2.0688
647	TR	12	Transfer function gain	6.2832E-5
648	TR	13	Transfer function ID number	13
649	TR	13	Controller ID number	1
650	TR	13	Input type (I,S or T), Input ID number	I,15
651	TR	13	Order of numerator	2
652	TR	13	Numerator coefficients (4 per line max)	0, -1, 1.1257
653	TR	13	Order of denominator	2
654	TR	13	Denominator coefficients (4 per line max)	1, -3.0681, 2.0688
655	TR	13	Transfer function gain	6.2832E-5
656	TR	14	Transfer function ID number	14
657	TR	14	Controller ID number	1
658	TR	14	Input type (I,S or T), Input ID number	I,16
659	TR	14	Order of numerator	2
660	TR	14	Numerator coefficients (4 per line max)	0, -1, 1.1257
661	TR	14	Order of denominator	2
662	TR	14	Denominator coefficients (4 per line max)	1, -3.0681, 2.0688
663	TR	14	Transfer function gain	6.2832E-5
664	TR	15	Transfer function ID number	15
665	TR	15	Controller ID number	1
666	TR	15	Input type (I,S or T), Input ID number	I,17
667	TR	15	Order of numerator	2
668	TR	15	Numerator coefficients (4 per line max)	0, -1, 1.1257
669	TR	15	Order of denominator	2
670	TR	15	Denominator coefficients (4 per line max)	1, -3.0681, 2.0688

671	TR	15	Transfer function gain	6.2832E-5
672	TR	16	Transfer function ID number	16
673	TR	16	Controller ID number	1
674	TR	16	Input type (I,S or T), Input ID number	I,18
675	TR	16	Order of numerator	2
676	TR	16	Numerator coefficients (4 per line max)	0, -1, 1.1257
677	TR	16	Order of denominator	2
678	TR	16	Denominator coefficients (4 per line max)	1, -3.0681, 2.0688
679	TR	16	Transfer function gain	6.2832E-5
680	TR	121	Transfer function ID number	121
681	TR	121	Controller ID number	1
682	TR	121	Input type (I,S or T), Input ID number	S,11
683	TR	121	Order of numerator	1
684	TR	121	Numerator coefficients (4 per line max)	0, 1E-3
685	TR	121	Order of denominator	1
686	TR	121	Denominator coefficients (4 per line max)	-1, 1
687	TR	121	Transfer function gain	1
688	TR	122	Transfer function ID number	122
689	TR	122	Controller ID number	1
690	TR	122	Input type (I,S or T), Input ID number	S,12
691	TR	122	Order of numerator	1
692	TR	122	Numerator coefficients (4 per line max)	0, 1E-3
693	TR	122	Order of denominator	1
694	TR	122	Denominator coefficients (4 per line max)	-1, 1
695	TR	122	Transfer function gain	1
696	TR	123	Transfer function ID number	123
697	TR	123	Controller ID number	1
698	TR	123	Input type (I,S or T), Input ID number	S,13
699	TR	123	Order of numerator	1
700	TR	123	Numerator coefficients (4 per line max)	0, 1E-3
701	TR	123	Order of denominator	1
702	TR	123	Denominator coefficients (4 per line max)	-1, 1
703	TR	123	Transfer function gain	1
704	TR	124	Transfer function ID number	124
705	TR	124	Controller ID number	1
706	TR	124	Input type (I,S or T), Input ID number	S,14
707	TR	124	Order of numerator	1
708	TR	124	Numerator coefficients (4 per line max)	0, 1E-3
709	TR	124	Order of denominator	1
710	TR	124	Denominator coefficients (4 per line max)	-1, 1
711	TR	124	Transfer function gain	1
712	TR	125	Transfer function ID number	125
713	TR	125	Controller ID number	1
714	TR	125	Input type (I,S or T), Input ID number	S,15
715	TR	125	Order of numerator	1
716	TR	125	Numerator coefficients (4 per line max)	0, 1E-3
717	TR	125	Order of denominator	1
718	TR	125	Denominator coefficients (4 per line max)	-1, 1
719	TR	125	Transfer function gain	1
720	TR	126	Transfer function ID number	126
721	TR	126	Controller ID number	1
722	TR	126	Input type (I,S or T), Input ID number	S,16
723	TR	126	Order of numerator	1
724	TR	126	Numerator coefficients (4 per line max)	0, 1E-3
725	TR	126	Order of denominator	1
726	TR	126	Denominator coefficients (4 per line max)	-1, 1
727	TR	126	Transfer function gain	1
728	TR	131	Transfer function ID number	131
729	TR	131	Controller ID number	1
730	TR	131	Input type (I,S or T), Input ID number	S,11
731	TR	131	Order of numerator	1
732	TR	131	Numerator coefficients (4 per line max)	-1, 1
733	TR	131	Order of denominator	1
734	TR	131	Denominator coefficients (4 per line max)	0, 1E-3
735	TR	131	Transfer function gain	1
736	TR	132	Transfer function ID number	132
737	TR	132	Controller ID number	1

738	TR 132	Input type (I,S or T), Input ID number	S,12
739	TR 132	Order of numerator	1
740	TR 132	Numerator coefficients (4 per line max)	-1, 1
741	TR 132	Order of denominator	1
742	TR 132	Denominator coefficients (4 per line max)	0, 1E-3
743	TR 132	Transfer function gain	1
744	TR 133	Transfer function ID number	133
745	TR 133	Controller ID number	1
746	TR 133	Input type (I,S or T), Input ID number	S,13
747	TR 133	Order of numerator	1
748	TR 133	Numerator coefficients (4 per line max)	-1, 1
749	TR 133	Order of denominator	1
750	TR 133	Denominator coefficients (4 per line max)	0, 1E-3
751	TR 133	Transfer function gain	1
752	TR 134	Transfer function ID number	134
753	TR 134	Controller ID number	1
754	TR 134	Input type (I,S or T), Input ID number	S,14
755	TR 134	Order of numerator	1
756	TR 134	Numerator coefficients (4 per line max)	-1, 1
757	TR 134	Order of denominator	1
758	TR 134	Denominator coefficients (4 per line max)	0, 1E-3
759	TR 134	Transfer function gain	1
760	TR 135	Transfer function ID number	135
761	TR 135	Controller ID number	1
762	TR 135	Input type (I,S or T), Input ID number	S,15
763	TR 135	Order of numerator	1
764	TR 135	Numerator coefficients (4 per line max)	-1, 1
765	TR 135	Order of denominator	1
766	TR 135	Denominator coefficients (4 per line max)	0, 1E-3
767	TR 135	Transfer function gain	1
768	TR 136	Transfer function ID number	136
769	TR 136	Controller ID number	1
770	TR 136	Input type (I,S or T), Input ID number	S,16
771	TR 136	Order of numerator	1
772	TR 136	Numerator coefficients (4 per line max)	-1, 1
773	TR 136	Order of denominator	1
774	TR 136	Denominator coefficients (4 per line max)	0, 1E-3
775	TR 136	Transfer function gain	1
776	TR 221	Transfer function ID number	221
777	TR 221	Controller ID number	2
778	TR 221	Input type (I,S or T), Input ID number	I,1
779	TR 221	Order of numerator	1
780	TR 221	Numerator coefficients (4 per line max)	0, 1E-1
781	TR 221	Order of denominator	1
782	TR 221	Denominator coefficients (4 per line max)	-1, 1
783	TR 221	Transfer function gain	1
784	TR 222	Transfer function ID number	222
785	TR 222	Controller ID number	2
786	TR 222	Input type (I,S or T), Input ID number	I,2
787	TR 222	Order of numerator	1
788	TR 222	Numerator coefficients (4 per line max)	0, 1E-1
789	TR 222	Order of denominator	1
790	TR 222	Denominator coefficients (4 per line max)	-1, 1
791	TR 222	Transfer function gain	1
792	TR 223	Transfer function ID number	223
793	TR 223	Controller ID number	2
794	TR 223	Input type (I,S or T), Input ID number	I,3
795	TR 223	Order of numerator	1
796	TR 223	Numerator coefficients (4 per line max)	0, 1E-1
797	TR 223	Order of denominator	1
798	TR 223	Denominator coefficients (4 per line max)	-1, 1
799	TR 223	Transfer function gain	1
800	TR 224	Transfer function ID number	224
801	TR 224	Controller ID number	2
802	TR 224	Input type (I,S or T), Input ID number	I,4
803	TR 224	Order of numerator	1
804	TR 224	Numerator coefficients (4 per line max)	0, 1E-1
805	TR 224	Order of denominator	1

806 TR 224 Denominator coefficients (4 per line max)	-1, 1
807 TR 224 Transfer function gain	1
808 TR 225 Transfer function ID number	225
809 TR 225 Controller ID number	2
810 TR 225 Input type (I,S or T), Input ID number	I,5
811 TR 225 Order of numerator	1
812 TR 225 Numerator coefficients (4 per line max)	0, 1E-1
813 TR 225 Order of denominator	1
814 TR 225 Denominator coefficients (4 per line max)	-1, 1
815 TR 225 Transfer function gain	1
816 TR 226 Transfer function ID number	226
817 TR 226 Controller ID number	2
818 TR 226 Input type (I,S or T), Input ID number	I,6
819 TR 226 Order of numerator	1
820 TR 226 Numerator coefficients (4 per line max)	0, 1E-1
821 TR 226 Order of denominator	1
822 TR 226 Denominator coefficients (4 per line max)	-1, 1
823 TR 226 Transfer function gain	1
824 TR 231 Transfer function ID number	231
825 TR 231 Controller ID number	2
826 TR 231 Input type (I,S or T), Input ID number	I,1
827 TR 231 Order of numerator	1
828 TR 231 Numerator coefficients (4 per line max)	-1, 1
829 TR 231 Order of denominator	1
830 TR 231 Denominator coefficients (4 per line max)	0, 1E-1
831 TR 231 Transfer function gain	1
832 TR 232 Transfer function ID number	232
833 TR 232 Controller ID number	2
834 TR 232 Input type (I,S or T), Input ID number	I,2
835 TR 232 Order of numerator	1
836 TR 232 Numerator coefficients (4 per line max)	-1, 1
837 TR 232 Order of denominator	1
838 TR 232 Denominator coefficients (4 per line max)	0, 1E-1
839 TR 232 Transfer function gain	1
840 TR 233 Transfer function ID number	233
841 TR 233 Controller ID number	2
842 TR 233 Input type (I,S or T), Input ID number	I,3
843 TR 233 Order of numerator	1
844 TR 233 Numerator coefficients (4 per line max)	-1, 1
845 TR 233 Order of denominator	1
846 TR 233 Denominator coefficients (4 per line max)	0, 1E-1
847 TR 233 Transfer function gain	1
848 TR 234 Transfer function ID number	234
849 TR 234 Controller ID number	2
850 TR 234 Input type (I,S or T), Input ID number	I,4
851 TR 234 Order of numerator	1
852 TR 234 Numerator coefficients (4 per line max)	-1, 1
853 TR 234 Order of denominator	1
854 TR 234 Denominator coefficients (4 per line max)	0, 1E-1
855 TR 234 Transfer function gain	1
856 TR 235 Transfer function ID number	235
857 TR 235 Controller ID number	2
858 TR 235 Input type (I,S or T), Input ID number	I,5
859 TR 235 Order of numerator	1
860 TR 235 Numerator coefficients (4 per line max)	-1, 1
861 TR 235 Order of denominator	1
862 TR 235 Denominator coefficients (4 per line max)	0, 1E-1
863 TR 235 Transfer function gain	1
864 TR 236 Transfer function ID number	236
865 TR 236 Controller ID number	2
866 TR 236 Input type (I,S or T), Input ID number	I,6
867 TR 236 Order of numerator	1
868 TR 236 Numerator coefficients (4 per line max)	-1, 1
869 TR 236 Order of denominator	1
870 TR 236 Denominator coefficients (4 per line max)	0, 1E-1
871 TR 236 Transfer function gain	1

FUNCTION GEN

872 FU	1 Function generator ID number	1
873 FU	1 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
874 FU	1 Amplitude	0.000
875 FU	1 Slope	
876 FU	1 Start time (sec)	0
877 FU	1 Stop time (sec)	
878 FU	1 Frequency (rad/sec)	
879 FU	1 Phase shift (deg)	
880 FU	1 Array location	
881 FU	1 Mean,Seed	
882 FU	1 Variance	
883 FU	1 Pulse width (sec)	
884 FU	1 Second pulse start time (sec)	
885 FU	2 Function generator ID number	2
886 FU	2 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
887 FU	2 Amplitude	0.000
888 FU	2 Slope	
889 FU	2 Start time (sec)	0
890 FU	2 Stop time (sec)	
891 FU	2 Frequency (rad/sec)	
892 FU	2 Phase shift (deg)	
893 FU	2 Array location	
894 FU	2 Mean,Seed	
895 FU	2 Variance	
896 FU	2 Pulse width (sec)	
897 FU	2 Second pulse start time (sec)	
898 FU	3 Function generator ID number	3
899 FU	3 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
900 FU	3 Amplitude	0.000
901 FU	3 Slope	
902 FU	3 Start time (sec)	0
903 FU	3 Stop time (sec)	
904 FU	3 Frequency (rad/sec)	
905 FU	3 Phase shift (deg)	
906 FU	3 Array location	
907 FU	3 Mean,Seed	
908 FU	3 Variance	
909 FU	3 Pulse width (sec)	
910 FU	3 Second pulse start time (sec)	
911 FU	4 Function generator ID number	4
912 FU	4 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
913 FU	4 Amplitude	1.023E-3
914 FU	4 Slope	
915 FU	4 Start time (sec)	0
916 FU	4 Stop time (sec)	
917 FU	4 Frequency (rad/sec)	
918 FU	4 Phase shift (deg)	
919 FU	4 Array location	
920 FU	4 Mean,Seed	
921 FU	4 Variance	
922 FU	4 Pulse width (sec)	
923 FU	4 Second pulse start time (sec)	
924 FU	5 Function generator ID number	5
925 FU	5 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
926 FU	5 Amplitude	-1.519E-3
927 FU	5 Slope	
928 FU	5 Start time (sec)	0
929 FU	5 Stop time (sec)	
930 FU	5 Frequency (rad/sec)	
931 FU	5 Phase shift (deg)	
932 FU	5 Array location	
933 FU	5 Mean,Seed	
934 FU	5 Variance	
935 FU	5 Pulse width (sec)	
936 FU	5 Second pulse start time (sec)	
937 FU	6 Function generator ID number	6
938 FU	6 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
939 FU	6 Amplitude	8.33E-4
940 FU	6 Slope	

941 FU	6 Start time (sec)	0
942 FU	6 Stop time (sec)	
943 FU	6 Frequency (rad/sec)	
944 FU	6 Phase shift (deg)	
945 FU	6 Array location	
946 FU	6 Mean,Seed	
947 FU	6 Variance	
948 FU	6 Pulse width (sec)	
949 FU	6 Second pulse start time (sec)	
950 FU	7 Function generator ID number	7
951 FU	7 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
952 FU	7 Amplitude	-1.225E-3
953 FU	7 Slope	
954 FU	7 Start time (sec)	0
955 FU	7 Stop time (sec)	
956 FU	7 Frequency (rad/sec)	
957 FU	7 Phase shift (deg)	
958 FU	7 Array location	
959 FU	7 Mean,Seed	
960 FU	7 Variance	
961 FU	7 Pulse width (sec)	
962 FU	7 Second pulse start time (sec)	
963 FU	8 Function generator ID number	8
964 FU	8 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
965 FU	8 Amplitude	2.45E-4
966 FU	8 Slope	
967 FU	8 Start time (sec)	0
968 FU	8 Stop time (sec)	
969 FU	8 Frequency (rad/sec)	
970 FU	8 Phase shift (deg)	
971 FU	8 Array location	
972 FU	8 Mean,Seed	
973 FU	8 Variance	
974 FU	8 Pulse width (sec)	
975 FU	8 Second pulse start time (sec)	
976 FU	9 Function generator ID number	9
977 FU	9 Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
978 FU	9 Amplitude	1.127E-3
979 FU	9 Slope	
980 FU	9 Start time (sec)	0
981 FU	9 Stop time (sec)	
982 FU	9 Frequency (rad/sec)	
983 FU	9 Phase shift (deg)	
984 FU	9 Array location	
985 FU	9 Mean,Seed	
986 FU	9 Variance	
987 FU	9 Pulse width (sec)	
988 FU	9 Second pulse start time (sec)	
989 FU	10 Function generator ID number	10
990 FU	10 Type (ST,RA,PU,SA,SI,US,NO,DO)	NO
991 FU	10 Amplitude	
992 FU	10 Slope	
993 FU	10 Start time (sec)	
994 FU	10 Stop time (sec)	
995 FU	10 Frequency (rad/sec)	
996 FU	10 Phase shift (deg)	
997 FU	10 Array location	
998 FU	10 Mean,Seed	1,1
999 FU	10 Variance	1
1000 FU	10 Pulse width (sec)	
1001 FU	10 Second pulse start time (sec)	
1002 FU	11 Function generator ID number	11
1003 FU	11 Type (ST,RA,PU,SA,SI,US,NO,DO)	NO
1004 FU	11 Amplitude	
1005 FU	11 Slope	
1006 FU	11 Start time (sec)	
1007 FU	11 Stop time (sec)	
1008 FU	11 Frequency (rad/sec)	
1009 FU	11 Phase shift (deg)	
1010 FU	11 Array location	
1011 FU	11 Mean,Seed	1,2

1012	FU	11	Variance	1
1013	FU	11	Pulse width (sec)	
1014	FU	11	Second pulse start time (sec)	
1015	FU	12	Function generator ID number	12
1016	FU	12	Type (ST,RA,PU,SA,SI,US,NO,DO)	NO
1017	FU	12	Amplitude	
1018	FU	12	Slope	
1019	FU	12	Start time (sec)	
1020	FU	12	Stop time (sec)	
1021	FU	12	Frequency (rad/sec)	
1022	FU	12	Phase shift (deg)	
1023	FU	12	Array location	
1024	FU	12	Mean,Seed	1,3
1025	FU	12	Variance	1
1026	FU	12	Pulse width (sec)	
1027	FU	12	Second pulse start time (sec)	
1028	FU	13	Function generator ID number	13
1029	FU	13	Type (ST,RA,PU,SA,SI,US,NO,DO)	NO
1030	FU	13	Amplitude	
1031	FU	13	Slope	
1032	FU	13	Start time (sec)	
1033	FU	13	Stop time (sec)	
1034	FU	13	Frequency (rad/sec)	
1035	FU	13	Phase shift (deg)	
1036	FU	13	Array location	
1037	FU	13	Mean,Seed	1,4
1038	FU	13	Variance	1
1039	FU	13	Pulse width (sec)	
1040	FU	13	Second pulse start time (sec)	
1041	FU	14	Function generator ID number	14
1042	FU	14	Type (ST,RA,PU,SA,SI,US,NO,DO)	NO
1043	FU	14	Amplitude	
1044	FU	14	Slope	
1045	FU	14	Start time (sec)	
1046	FU	14	Stop time (sec)	
1047	FU	14	Frequency (rad/sec)	
1048	FU	14	Phase shift (deg)	
1049	FU	14	Array location	
1050	FU	14	Mean,Seed	1,5
1051	FU	14	Variance	1
1052	FU	14	Pulse width (sec)	
1053	FU	14	Second pulse start time (sec)	
1054	FU	15	Function generator ID number	15
1055	FU	15	Type (ST,RA,PU,SA,SI,US,NO,DO)	NO
1056	FU	15	Amplitude	
1057	FU	15	Slope	
1058	FU	15	Start time (sec)	
1059	FU	15	Stop time (sec)	
1060	FU	15	Frequency (rad/sec)	
1061	FU	15	Phase shift (deg)	
1062	FU	15	Array location	
1063	FU	15	Mean,Seed	1,6
1064	FU	15	Variance	1
1065	FU	15	Pulse width (sec)	
1066	FU	15	Second pulse start time (sec)	
1067	FU	16	Function generator ID number	16
1068	FU	16	Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
1069	FU	16	Amplitude	0
1070	FU	16	Slope	
1071	FU	16	Start time (sec)	0
1072	FU	16	Stop time (sec)	
1073	FU	16	Frequency (rad/sec)	
1074	FU	16	Phase shift (deg)	
1075	FU	16	Array location	
1076	FU	16	Mean,Seed	
1077	FU	16	Variance	
1078	FU	16	Pulse width (sec)	
1079	FU	16	Second pulse start time (sec)	
1080	FU	17	Function generator ID number	17
1081	FU	17	Type (ST,RA,PU,SA,SI,US,NO,DO)	ST

1082	FU	17	Amplitude	0
1083	FU	17	Slope	
1084	FU	17	Start time (sec)	0
1085	FU	17	Stop time (sec)	
1086	FU	17	Frequency (rad/sec)	
1087	FU	17	Phase shift (deg)	
1088	FU	17	Array location	
1089	FU	17	Mean,Seed	
1090	FU	17	Variance	
1091	FU	17	Pulse width (sec)	
1092	FU	17	Second pulse start time (sec)	
1093	FU	18	Function generator ID number	18
1094	FU	18	Type (ST,RA,PU,SA,SI,US,NO,DO)	ST
1095	FU	18	Amplitude	0
1096	FU	18	Slope	
1097	FU	18	Start time (sec)	0
1098	FU	18	Stop time (sec)	
1099	FU	18	Frequency (rad/sec)	
1100	FU	18	Phase shift (deg)	
1101	FU	18	Array location	
1102	FU	18	Mean,Seed	
1103	FU	18	Variance	
1104	FU	18	Pulse width (sec)	
1105	FU	18	Second pulse start time (sec)	
1106	FU	100	Function generator ID number	100
1107	FU	100	Type (ST,RA,PU,SA,SI,US,NO,DO)	SI
1108	FU	100	Amplitude	98
1109	FU	100	Slope	
1110	FU	100	Start time (sec)	0
1111	FU	100	Stop time (sec)	1000
1112	FU	100	Frequency (rad/sec)	6.28
1113	FU	100	Phase shift (deg)	0
1114	FU	100	Array location	
1115	FU	100	Mean,Seed	
1116	FU	100	Variance	
1117	FU	100	Pulse width (sec)	
1118	FU	100	Second pulse start time (sec)	
INTERCONNECT				
1119	IN	1	Interconnect ID number	1
1120	IN	1	Source type(S,C, or F),Source ID,Source row #	F,100,1
1121	IN	1	Destination type(A or C),Dest ID,Dest row #	A,1,1
1122	IN	1	Gain	1
1123	IN	2	Interconnect ID number	2
1124	IN	2	Source type(S,C, or F),Source ID,Source row #	F,100,1
1125	IN	2	Destination type(A or C),Dest ID,Dest row #	A,2,1
1126	IN	2	Gain	1
1127	IN	3	Interconnect ID number	3
1128	IN	3	Source type(S,C, or F),Source ID,Source row #	F,100,1
1129	IN	3	Destination type(A or C),Dest ID,Dest row #	A,3,1
1130	IN	3	Gain	1
1131	IN	11	Interconnect ID number	11
1132	IN	11	Source type(S,C, or F),Source ID,Source row #	C,1,1
1133	IN	11	Destination type(A or C),Dest ID,Dest row #	A,101,1
1134	IN	11	Gain	1
1135	IN	12	Interconnect ID number	12
1136	IN	12	Source type(S,C, or F),Source ID,Source row #	C,1,2
1137	IN	12	Destination type(A or C),Dest ID,Dest row #	A,102,1
1138	IN	12	Gain	1
1139	IN	13	Interconnect ID number	13
1140	IN	13	Source type(S,C, or F),Source ID,Source row #	C,1,3
1141	IN	13	Destination type(A or C),Dest ID,Dest row #	A,201,1
1142	IN	13	Gain	1
1143	IN	14	Interconnect ID number	14
1144	IN	14	Source type(S,C, or F),Source ID,Source row #	C,1,4
1145	IN	14	Destination type(A or C),Dest ID,Dest row #	A,202,1

1146	IN	14	Gain	1
1147	IN	15	Interconnect ID number	15
1148	IN	15	Source type(S,C, or F),Source ID,Source row #	C,1,5
1149	IN	15	Destination type(A or C),Dest ID,Dest row #	A,301,1
1150	IN	15	Gain	1
1151	IN	16	Interconnect ID number	16
1152	IN	16	Source type(S,C, or F),Source ID,Source row #	C,1,6
1153	IN	16	Destination type(A or C),Dest ID,Dest row #	A,302,1
1154	IN	16	Gain	1
1155	IN	101	Interconnect ID number	101
1156	IN	101	Source type(S,C, or F),Source ID,Source row #	S,101,1
1157	IN	101	Destination type(A or C),Dest ID,Dest row #	C,1,1
1158	IN	101	Gain	1
1159	IN	102	Interconnect ID number	102
1160	IN	102	Source type(S,C, or F),Source ID,Source row #	S,102,1
1161	IN	102	Destination type(A or C),Dest ID,Dest row #	C,1,2
1162	IN	102	Gain	1
1163	IN	103	Interconnect ID number	103
1164	IN	103	Source type(S,C, or F),Source ID,Source row #	S,201,1
1165	IN	103	Destination type(A or C),Dest ID,Dest row #	C,1,3
1166	IN	103	Gain	1
1167	IN	104	Interconnect ID number	104
1168	IN	104	Source type(S,C, or F),Source ID,Source row #	S,202,1
1169	IN	104	Destination type(A or C),Dest ID,Dest row #	C,1,4
1170	IN	104	Gain	1
1171	IN	105	Interconnect ID number	105
1172	IN	105	Source type(S,C, or F),Source ID,Source row #	S,301,1
1173	IN	105	Destination type(A or C),Dest ID,Dest row #	C,1,5
1174	IN	105	Gain	1
1175	IN	106	Interconnect ID number	106
1176	IN	106	Source type(S,C, or F),Source ID,Source row #	S,302,1
1177	IN	106	Destination type(A or C),Dest ID,Dest row #	C,1,6
1178	IN	106	Gain	1
1179	IN	107	Interconnect ID number	107
1180	IN	107	Source type(S,C, or F),Source ID,Source row #	F,4,1
1181	IN	107	Destination type(A or C),Dest ID,Dest row #	C,1,7
1182	IN	107	Gain	0
1183	IN	108	Interconnect ID number	108
1184	IN	108	Source type(S,C, or F),Source ID,Source row #	F,5,1
1185	IN	108	Destination type(A or C),Dest ID,Dest row #	C,1,8
1186	IN	108	Gain	0
1187	IN	109	Interconnect ID number	109
1188	IN	109	Source type(S,C, or F),Source ID,Source row #	F,6,1
1189	IN	109	Destination type(A or C),Dest ID,Dest row #	C,1,9
1190	IN	109	Gain	0
1191	IN	110	Interconnect ID number	110
1192	IN	110	Source type(S,C, or F),Source ID,Source row #	F,7,1
1193	IN	110	Destination type(A or C),Dest ID,Dest row #	C,1,10
1194	IN	110	Gain	0
1195	IN	111	Interconnect ID number	111
1196	IN	111	Source type(S,C, or F),Source ID,Source row #	F,8,1
1197	IN	111	Destination type(A or C),Dest ID,Dest row #	C,1,11
1198	IN	111	Gain	0
1199	IN	112	Interconnect ID number	112
1200	IN	112	Source type(S,C, or F),Source ID,Source row #	F,9,1
1201	IN	112	Destination type(A or C),Dest ID,Dest row #	C,1,12
1202	IN	112	Gain	0
1203	IN	113	Interconnect ID number	113
1204	IN	113	Source type(S,C, or F),Source ID,Source row #	F,10,1
1205	IN	113	Destination type(A or C),Dest ID,Dest row #	C,1,13
1206	IN	113	Gain	0

1207	IN	114	Interconnect ID number	114
1208	IN	114	Source type(S,C, or F),Source ID,Source row #	F,11,1
1209	IN	114	Destination type(A or C),Dest ID,Dest row #	C,1,14
1210	IN	114	Gain	0
1211	IN	115	Interconnect ID number	115
1212	IN	115	Source type(S,C, or F),Source ID,Source row #	F,12,1
1213	IN	115	Destination type(A or C),Dest ID,Dest row #	C,1,15
1214	IN	115	Gain	0
1215	IN	116	Interconnect ID number	116
1216	IN	116	Source type(S,C, or F),Source ID,Source row #	F,13,1
1217	IN	116	Destination type(A or C),Dest ID,Dest row #	C,1,16
1218	IN	116	Gain	0
1219	IN	117	Interconnect ID number	117
1220	IN	117	Source type(S,C, or F),Source ID,Source row #	F,14,1
1221	IN	117	Destination type(A or C),Dest ID,Dest row #	C,1,17
1222	IN	117	Gain	0
1223	IN	118	Interconnect ID number	118
1224	IN	118	Source type(S,C, or F),Source ID,Source row #	F,15,1
1225	IN	118	Destination type(A or C),Dest ID,Dest row #	C,1,18
1226	IN	118	Gain	0
1227	IN	119	Interconnect ID number	119
1228	IN	119	Source type(S,C, or F),Source ID,Source row #	C,2,1
1229	IN	119	Destination type(A or C),Dest ID,Dest row #	C,1,19
1230	IN	119	Gain	1
1231	IN	120	Interconnect ID number	120
1232	IN	120	Source type(S,C, or F),Source ID,Source row #	C,2,2
1233	IN	120	Destination type(A or C),Dest ID,Dest row #	C,1,20
1234	IN	120	Gain	1
1235	IN	121	Interconnect ID number	121
1236	IN	121	Source type(S,C, or F),Source ID,Source row #	C,2,3
1237	IN	121	Destination type(A or C),Dest ID,Dest row #	C,1,21
1238	IN	121	Gain	1
1239	IN	122	Interconnect ID number	122
1240	IN	122	Source type(S,C, or F),Source ID,Source row #	C,2,4
1241	IN	122	Destination type(A or C),Dest ID,Dest row #	C,1,22
1242	IN	122	Gain	1
1243	IN	123	Interconnect ID number	123
1244	IN	123	Source type(S,C, or F),Source ID,Source row #	C,2,5
1245	IN	123	Destination type(A or C),Dest ID,Dest row #	C,1,23
1246	IN	123	Gain	1
1247	IN	124	Interconnect ID number	124
1248	IN	124	Source type(S,C, or F),Source ID,Source row #	C,2,6
1249	IN	124	Destination type(A or C),Dest ID,Dest row #	C,1,24
1250	IN	124	Gain	1
1251	IN	201	Interconnect ID number	201
1252	IN	201	Source type(S,C, or F),Source ID,Source row #	C,3,7
1253	IN	201	Destination type(A or C),Dest ID,Dest row #	C,2,1
1254	IN	201	Gain	1
1255	IN	202	Interconnect ID number	202
1256	IN	202	Source type(S,C, or F),Source ID,Source row #	C,3,8
1257	IN	202	Destination type(A or C),Dest ID,Dest row #	C,2,2
1258	IN	202	Gain	1
1259	IN	203	Interconnect ID number	203
1260	IN	203	Source type(S,C, or F),Source ID,Source row #	C,3,9
1261	IN	203	Destination type(A or C),Dest ID,Dest row #	C,2,3
1262	IN	203	Gain	1
1263	IN	204	Interconnect ID number	204
1264	IN	204	Source type(S,C, or F),Source ID,Source row #	C,3,10
1265	IN	204	Destination type(A or C),Dest ID,Dest row #	C,2,4
1266	IN	204	Gain	1

1267	IN	205	Interconnect ID number	205
1268	IN	205	Source type(S,C, or F),Source ID,Source row #	C,3,11
1269	IN	205	Destination type(A or C),Dest ID,Dest row #	C,2,5
1270	IN	205	Gain	1
1271	IN	206	Interconnect ID number	206
1272	IN	206	Source type(S,C, or F),Source ID,Source row #	C,3,12
1273	IN	206	Destination type(A or C),Dest ID,Dest row #	C,2,6
1274	IN	206	Gain	1
1275	IN	301	Interconnect ID number	301
1276	IN	301	Source type(S,C, or F),Source ID,Source row #	S,701,1
1277	IN	301	Destination type(A or C),Dest ID,Dest row #	C,3,1
1278	IN	301	Gain	1
1279	IN	302	Interconnect ID number	302
1280	IN	302	Source type(S,C, or F),Source ID,Source row #	S,701,2
1281	IN	302	Destination type(A or C),Dest ID,Dest row #	C,3,2
1282	IN	302	Gain	1
1283	IN	303	Interconnect ID number	303
1284	IN	303	Source type(S,C, or F),Source ID,Source row #	S,701,3
1285	IN	303	Destination type(A or C),Dest ID,Dest row #	C,3,3
1286	IN	303	Gain	1
1287	IN	304	Interconnect ID number	304
1288	IN	304	Source type(S,C, or F),Source ID,Source row #	S,801,1
1289	IN	304	Destination type(A or C),Dest ID,Dest row #	C,3,4
1290	IN	304	Gain	1
1291	IN	305	Interconnect ID number	305
1292	IN	305	Source type(S,C, or F),Source ID,Source row #	S,801,2
1293	IN	305	Destination type(A or C),Dest ID,Dest row #	C,3,5
1294	IN	305	Gain	1
1295	IN	306	Interconnect ID number	306
1296	IN	306	Source type(S,C, or F),Source ID,Source row #	S,801,3
1297	IN	306	Destination type(A or C),Dest ID,Dest row #	C,3,6
1298	IN	306	Gain	1
1299	IN	307	Interconnect ID number	307
1300	IN	307	Source type(S,C, or F),Source ID,Source row #	S,901,1
1301	IN	307	Destination type(A or C),Dest ID,Dest row #	C,3,7
1302	IN	307	Gain	1
1303	IN	308	Interconnect ID number	308
1304	IN	308	Source type(S,C, or F),Source ID,Source row #	S,901,2
1305	IN	308	Destination type(A or C),Dest ID,Dest row #	C,3,8
1306	IN	308	Gain	1
1307	IN	309	Interconnect ID number	309
1308	IN	309	Source type(S,C, or F),Source ID,Source row #	S,901,3
1309	IN	309	Destination type(A or C),Dest ID,Dest row #	C,3,9
1310	IN	309	Gain	1
1311	IN	310	Interconnect ID number	310
1312	IN	310	Source type(S,C, or F),Source ID,Source row #	S,912,1
1313	IN	310	Destination type(A or C),Dest ID,Dest row #	C,3,10
1314	IN	310	Gain	1
1315	IN	311	Interconnect ID number	311
1316	IN	311	Source type(S,C, or F),Source ID,Source row #	S,912,2
1317	IN	311	Destination type(A or C),Dest ID,Dest row #	C,3,11
1318	IN	311	Gain	1
1319	IN	312	Interconnect ID number	312
1320	IN	312	Source type(S,C, or F),Source ID,Source row #	S,912,3
1321	IN	312	Destination type(A or C),Dest ID,Dest row #	C,3,12
1322	IN	312	Gain	1
1323	IN	313	Interconnect ID number	313
1324	IN	313	Source type(S,C, or F),Source ID,Source row #	F,1,1
1325	IN	313	Destination type(A or C),Dest ID,Dest row #	C,3,13
1326	IN	313	Gain	1
1327	IN	314	Interconnect ID number	314

1328	IN	314	Source type(S,C, or F),Source ID,Source row #	F,2,1
1329	IN	314	Destination type(A or C),Dest ID,Dest row #	C,3,14
1330	IN	314	Gain	1
1331	IN	315	Interconnect ID number	315
1332	IN	315	Source type(S,C, or F),Source ID,Source row #	F,3,1
1333	IN	315	Destination type(A or C),Dest ID,Dest row #	C,3,15
1334	IN	315	Gain	1
1335	IN	316	Interconnect ID number	316
1336	IN	316	Source type(S,C, or F),Source ID,Source row #	F,16,1
1337	IN	316	Destination type(A or C),Dest ID,Dest row #	C,3,16
1338	IN	316	Gain	1
1339	IN	317	Interconnect ID number	317
1340	IN	317	Source type(S,C, or F),Source ID,Source row #	F,17,1
1341	IN	317	Destination type(A or C),Dest ID,Dest row #	C,3,17
1342	IN	317	Gain	1
1343	IN	318	Interconnect ID number	318
1344	IN	318	Source type(S,C, or F),Source ID,Source row #	F,18,1
1345	IN	318	Destination type(A or C),Dest ID,Dest row #	C,3,18
1346	IN	318	Gain	1

DEVICE

1347	DE	1	Device ID number	1
1348	DE	1	Device Type (LI,QU,SD,CO,UH,LH)	LI
1349	DE	1	Device location (Node or Hinge)	N
1350	DE	1	Hinge ID no., Hinge axis no.(1-6)	
1351	DE	1	Node 1 Body ID no., Node 1 Node ID no.	1,7
1352	DE	1	Node 2 Body ID no., Node 2 Node ID no.	2,12
1353	DE	1	Hardstop Location, Initial force	
1354	DE	1	Stiffness Coefficient (Kqe)	0
1355	DE	1	Damping Coefficient (Bqe)	0
1356	DE	1	Unstretched spring/cable length	10
1357	DE	2	Device ID number	2
1358	DE	2	Device Type (LI,QU,SD,CO,UH,LH)	LI
1359	DE	2	Device location (Node or Hinge)	N
1360	DE	2	Hinge ID no., Hinge axis no.(1-6)	
1361	DE	2	Node 1 Body ID no., Node 1 Node ID no.	1,8
1362	DE	2	Node 2 Body ID no., Node 2 Node ID no.	2,12
1363	DE	2	Hardstop Location, Initial force	
1364	DE	2	Stiffness Coefficient (Kqe)	0.
1365	DE	2	Damping Coefficient (Bqe)	0
1366	DE	2	Unstretched spring/cable length	10
1367	DE	3	Device ID number	3
1368	DE	3	Device Type (LI,QU,SD,CO,UH,LH)	LI
1369	DE	3	Device location (Node or Hinge)	N
1370	DE	3	Hinge ID no., Hinge axis no.(1-6)	
1371	DE	3	Node 1 Body ID no., Node 1 Node ID no.	1,9
1372	DE	3	Node 2 Body ID no., Node 2 Node ID no.	2,12
1373	DE	3	Hardstop Location, Initial force	
1374	DE	3	Stiffness Coefficient (Kqe)	0
1375	DE	3	Damping Coefficient (Bqe)	0
1376	DE	3	Unstretched spring/cable length	10
1377	DE	4	Device ID number	4
1378	DE	4	Device Type (LI,QU,SD,CO,UH,LH)	LI
1379	DE	4	Device location (Node or Hinge)	N
1380	DE	4	Hinge ID no., Hinge axis no.(1-6)	
1381	DE	4	Node 1 Body ID no., Node 1 Node ID no.	1,10
1382	DE	4	Node 2 Body ID no., Node 2 Node ID no.	2,13
1383	DE	4	Hardstop Location, Initial force	
1384	DE	4	Stiffness Coefficient (Kqe)	18
1385	DE	4	Damping Coefficient (Bqe)	0
1386	DE	4	Unstretched spring/cable length	10
1387	DE	5	Device ID number	5
1388	DE	5	Device Type (LI,QU,SD,CO,UH,LH)	LI
1389	DE	5	Device location (Node or Hinge)	N
1390	DE	5	Hinge ID no., Hinge axis no.(1-6)	
1391	DE	5	Node 1 Body ID no., Node 1 Node ID no.	1,11

1392 DE	5 Node 2 Body ID no., Node 2 Node ID no.	2,13
1393 DE	5 Hardstop Location, Initial force	
1394 DE	5 Stiffness Coefficient (Kqe)	13.5
1395 DE	5 Damping Coefficient (Bqe)	0
1396 DE	5 Unstretched spring/cable length	10
1397 DE	6 Device ID number	6
1398 DE	6 Device Type (LI,QU,SD,CO,UH,LH)	LI
1399 DE	6 Device location (Node or Hinge)	N
1400 DE	6 Hinge ID no., Hinge axis no.(1-6)	
1401 DE	6 Node 1 Body ID no., Node 1 Node ID no.	1,12
1402 DE	6 Node 2 Body ID no., Node 2 Node ID no.	2,13
1403 DE	6 Hardstop Location, Initial force	
1404 DE	6 Stiffness Coefficient (Kqe)	20
1405 DE	6 Damping Coefficient (Bqe)	0
1406 DE	6 Unstretched spring/cable length	10
1407 DE	7 Device ID number	7
1408 DE	7 Device Type (LI,QU,SD,CO,UH,LH)	QU
1409 DE	7 Device location (Node or Hinge)	N
1410 DE	7 Hinge ID no., Hinge axis no.(1-6)	
1411 DE	7 Node 1 Body ID no., Node 1 Node ID no.	1,9
1412 DE	7 Node 2 Body ID no., Node 2 Node ID no.	2,12
1413 DE	7 Hardstop Location, Initial force	
1414 DE	7 Stiffness Coefficient (Kqe)	0.
1415 DE	7 Damping Coefficient (Bqe)	0
1416 DE	7 Unstretched spring/cable length	10
1417 DE	8 Device ID number	8
1418 DE	8 Device Type (LI,QU,SD,CO,UH,LH)	QU
1419 DE	8 Device location (Node or Hinge)	N
1420 DE	8 Hinge ID no., Hinge axis no.(1-6)	
1421 DE	8 Node 1 Body ID no., Node 1 Node ID no.	1,12
1422 DE	8 Node 2 Body ID no., Node 2 Node ID no.	2,13
1423 DE	8 Hardstop Location, Initial force	
1424 DE	8 Stiffness Coefficient (Kqe)	0
1425 DE	8 Damping Coefficient (Bqe)	0
1426 DE	8 Unstretched spring/cable length	10

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16. Abstract The mathematical models of Glovebox Integrated Microgravity Isolation Technology (g-LIMIT) dynamics/control system, which include six degrees of freedom (DOF) equations of motion, mathematical models of position sensors, accelerometers and actuators, and acceleration and position controller, were developed using MATLAB and TREETOPS simulations. Optimal control parameters of g-LIMIT control system were determined through sensitivity studies and its performance were evaluated with the TREETOPS model of g-LIMIT dynamics and control system. The functional operation and performance of the Tektronix DTM920 digital thermometer were studied and the inputs to the crew procedures and training of the DTM920 were documented.			
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